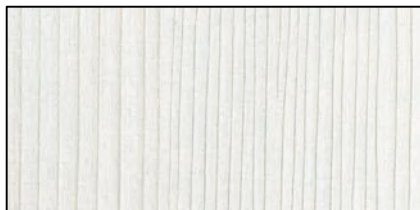


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NOT AVAILABLE for TRADITIONAL or TRANSITIONAL DOOR STYLES. CONTEMPORARY and CHANNEL DOOR STYLES AVAILABLE IN MATTE-NF or GLOSS-G1. URBAN II DOORS AVAILABLE WHERE (!! ) IS DESIGNATED. SEE SWATCHES NOTES BELOW.



(!!) BLEACHED PINE #WP17G  
(MATTE-NF)  
TIER-1\*\*



(!!) BROWN ASH #WP326R  
(MATTE-NF)  
TIER-1\*\*



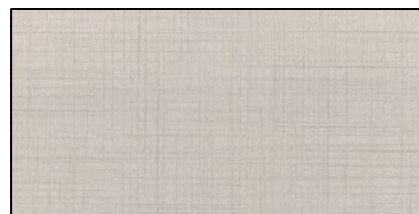
(!!) COTTAGE PLANK #WP24V  
(MATTE-NF)  
TIER-1\*\*



(!!) LIMED BROWN OAK #WP17N  
(MATTE-NF)  
TIER-1\*\*



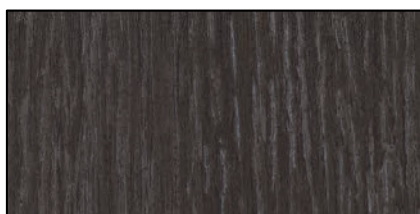
(!!) MOROCCAN OAK #WP20N  
(MATTE-NF)  
TIER-1\*\*



TAUPE WEAVE #WP70F  
(MATTE-NF)  
TIER-1\*\*



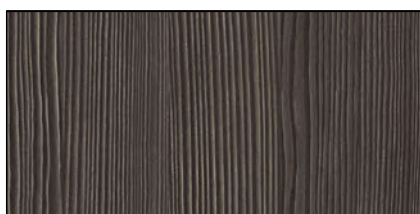
(!!) SPANISH WALNUT #WP33F  
(MATTE-NF)  
TIER-1\*\*



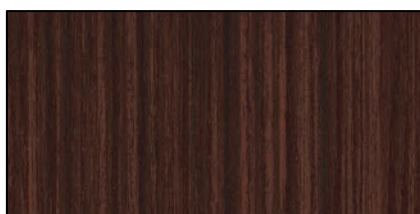
(!!) VINTAGE OAK #WP09R  
(MATTE-NF)  
TIER-1\*\*



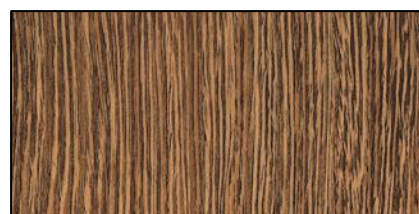
AMERICAN ELM #MIT17  
(MATTE-NF or GLOSS-G1)  
"TIER-1"



AVALON RIFT #H1484  
(MATTE-NF)  
"TIER-1"



AUTUMN LEAVES #L542  
(MATTE-NF or GLOSS-G1)  
"TIER-1"



BEACHWOOD #L550  
(MATTE-NF or GLOSS-G1)  
"TIER-1"



BLEACHED ROCKWOOD #D23  
(MATTE-NF)  
"TIER-1"



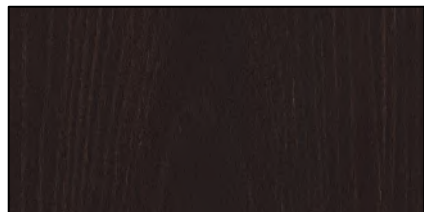
BOARDWALK #L551  
(MATTE-NF or GLOSS-G1)  
"TIER-1"



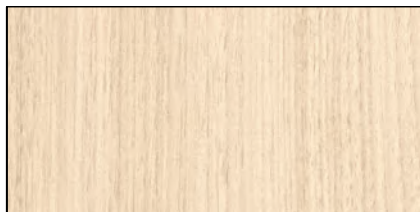
CHARCOAL RIFT #M55PA  
(MATTE-NF or GLOSS-G1)  
"TIER-1"

NOTE: PRINTED COLOUR SWATCHES SHOWN HERE MAY VARY SLIGHTLY FROM ACTUAL LPL's.

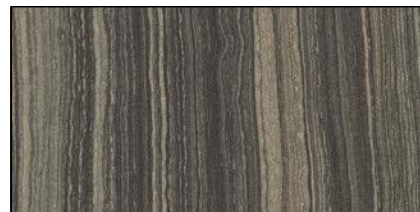
NOT AVAILABLE for TRADITIONAL or TRANSITIONAL DOOR STYLES. CONTEMPORARY and CHANNEL DOOR STYLES AVAILABLE IN MATTE-NF or GLOSS-G1. URBAN II DOORS AVAILABLE WHERE (!!) IS DESIGNATED. SEE SWATCHES NOTES BELOW.



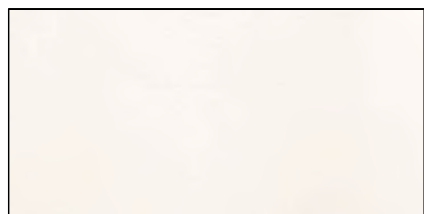
CHARRED MAPLE #OLM-003  
(MATTE-NF or GLOSS-G1)  
"TIER-1"



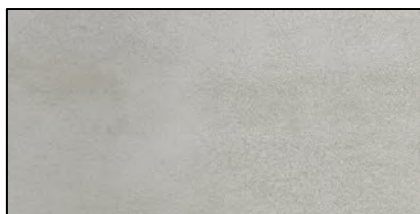
CREMMA WHITE #H75  
(MATTE-NF or GLOSS-G1)  
"TIER-1"



DARK TRAVERTINE #L536  
(MATTE-NF or GLOSS-G1)  
"TIER-1"



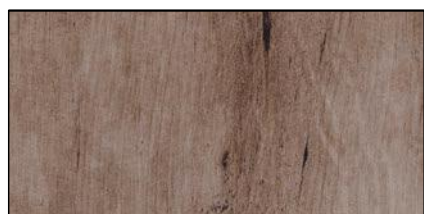
DEVON WHITE #S05  
(MATTE-NF)  
"TIER-1"



GREY CEMENT #FB11  
(MATTE-NF)  
"TIER-1"



INTRIGUE #H61  
(MATTE-NF)  
"TIER-1"



JAVA BIRCH #MIT18  
(MATTE-NF or GLOSS-G1)  
"TIER-1"



LATTE PLANK #FPP-001  
(MATTE-NF)  
"TIER-1"



LIMED OAK #MU-001  
(MATTE-NF or GLOSS-G1)  
"TIER-1"



LUNA #K08  
(MATTE-NF or GLOSS-G1)  
"TIER-1"



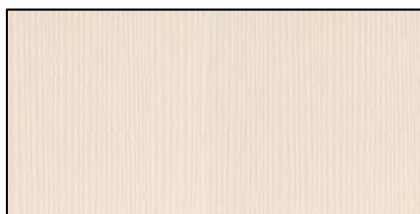
MOCHA PLANK #FPP-003  
(MATTE-NF)  
"TIER-1"



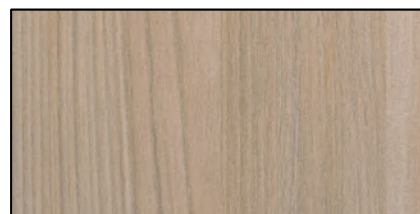
MOLINA ASH #H1267  
(MATTE-NF)  
"TIER-1"



ORLEANS OAK #H1379  
(MATTE-NF)  
"TIER-1"



PEARL RIGATE #M62GP  
(MATTE-NF)  
"TIER-1"

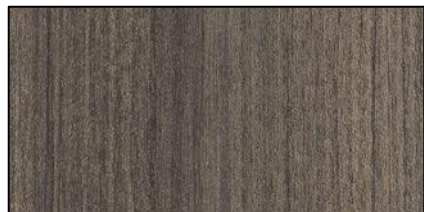


PRALINE ASH #P02  
(MATTE-NF or GLOSS-G1)  
"TIER-1"

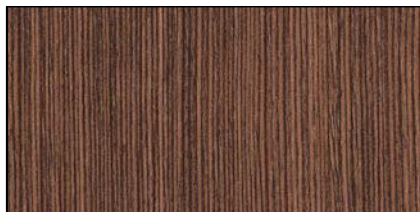
NOTE: PRINTED COLOUR SWATCHES SHOWN HERE MAY VARY SLIGHTLY FROM ACTUAL LPL's.



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(!!) RIFT KOTO #CG99TE  
(MATTE-NF)  
"TIER-1"



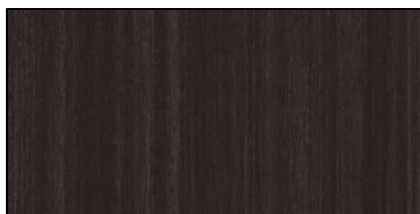
SIERRA FIR #G50  
(MATTE-NF or GLOSS-G1)  
"TIER-1"



SILVERWOOD #K06  
(MATTE-NF)  
"TIER-1"



SMOKED OAK #MU-003  
(MATTE-NF or GLOSS-G1)  
"TIER-1"



SPRING BLOSSOM L543  
(MATTE-NF or GLOSS-G1)  
"TIER-1"



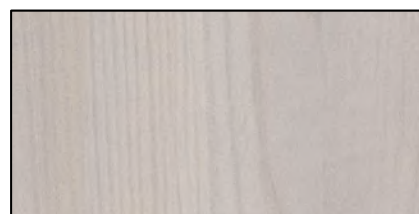
STRATA OAK #H64  
(MATTE-NF)  
"TIER-1"



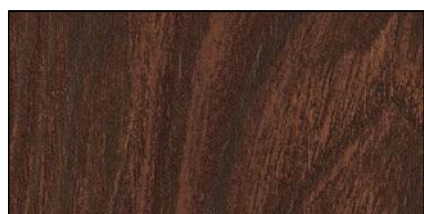
SUMMER BREEZE #L540  
(MATTE-NF or GLOSS-G1)  
"TIER-1"



WEATHERED ROCKWOOD #D19  
(MATTE-NF)  
"TIER-1"



WHITE ASH #P05  
(MATTE-NF or GLOSS-G1)  
"TIER-1"



(!!) DESERT UMBER #SO13  
(MATTE-NF or GLOSS-G1)  
"TIER-2"



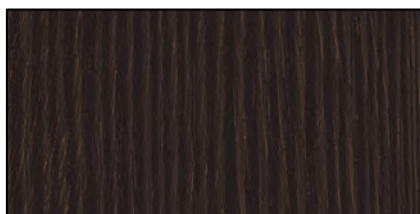
MEDIEVAL OAK #H1181  
(MATTE-NF)  
"TIER-2"



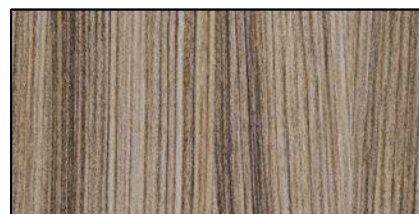
RIFT PLANK #LN26  
(MATTE-NF)  
"TIER-2"



RUSTIC PLANK #MIT16  
(MATTE-NF)  
"TIER-2"



(!!) SIERRA IRONWOOD #LM08  
(MATTE-NF)  
"TIER-2"



WEATHERED TEAK #CK55PA  
(MATTE-NF)  
"TIER-2"

NOTE: PRINTED COLOUR SWATCHES SHOWN HERE MAY VARY SLIGHTLY FROM ACTUAL LPL's.

POLYLUXE-PG SELECTIONS

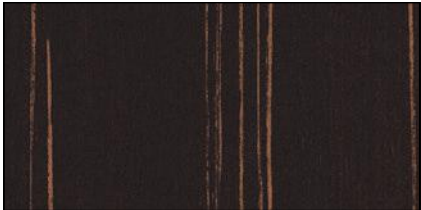
**NOTE:** THE BACKS OF SOME POLYLUXE-PG PANELS ARE MATCHING MATTE LPL. IF GLOSS IS REQUIRED, BACKSIDE WILL BE SPRAYED w/ GLOSS-G1. THIS APPLIES TO OPEN SHELVES AS WELL. PLEASE DESIGN WITH THIS IN MIND.



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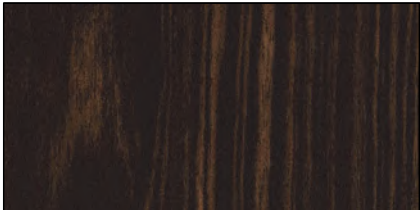
APCO #CU606  
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\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



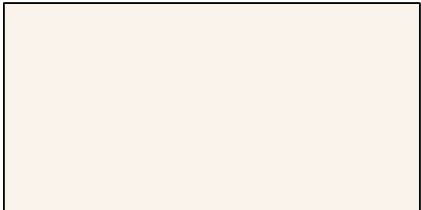
APE2 #CU607  
"TIER-1" (POLYLUXE-PG FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



APE3 #CU608  
"TIER-1" (POLYLUXE-PG FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



APGU #CU602  
"TIER-1" (POLYLUXE-PG FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



BIANCO #W4303  
"TIER-1" (POLYLUXE-PG FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



PLACEHOLDER



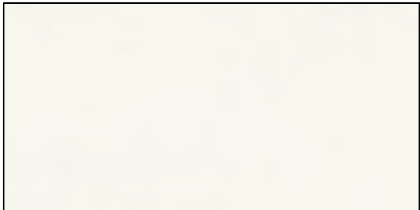
CARBON PEARL #CU610  
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\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



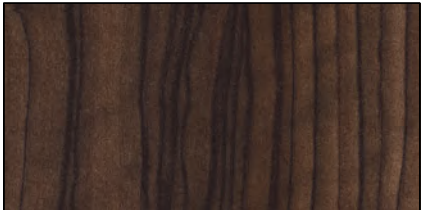
GRAPHITE #GGPG  
"TIER-1" (POLYLUXE-PG FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



NERO #W4602  
"TIER-1" (POLYLUXE-PG FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



WHITE PEARL #CU609  
"TIER-1" (POLYLUXE-PG FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



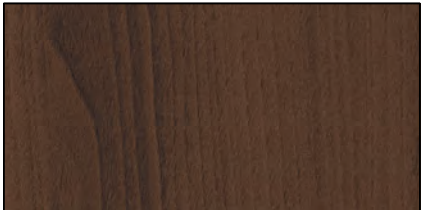
AMAZONIAN WALNUT #W8440  
"TIER-2" (POLYLUXE-PG BOTH SIDES)



ANTIQUE OAK #HGD-351A  
"TIER-2" (POLYLUXE-PG BOTH SIDES)



BLACK ZEBRA #HGD-025B  
"TIER-2" (POLYLUXE-PG BOTH SIDES)



BRONZE WALNUT #HGD-014B  
"TIER-2" (POLYLUXE-PG BOTH SIDES)



CAFÉ FRAPPE #W4557  
"TIER-2" (POLYLUXE-PG BOTH SIDES)

NOTE: PRINTED COLOUR SWATCHES SHOWN HERE MAY VARY SLIGHTLY FROM ACTUAL POLYLUXE's.

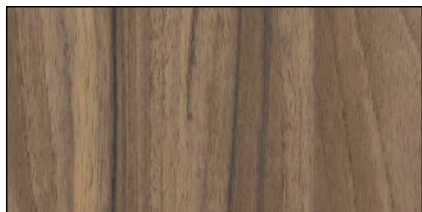


# POLYLUXE-PG SELECTIONS (continued)

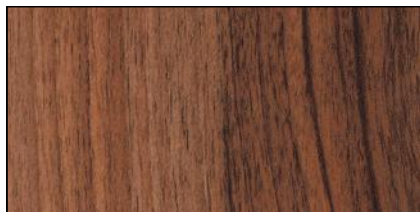
**NOTE:** THE BACKS OF SOME POLYLUXE-PG PANELS ARE MATCHING MATTE LPL. IF GLOSS IS REQUIRED, BACKSIDE WILL BE SPRAYED w/ GLOSS-G1. THIS APPLIES TO OPEN SHELVES AS WELL. PLEASE DESIGN WITH THIS IN MIND.



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FEDERAL WALNUT #HGD-267  
"TIER-2" (POLYLUXE-PG BOTH SIDES)



FRENCH WALNUT #M1013  
"TIER-2" (POLYLUXE-PG FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



GREY STATIC #9142  
"TIER-2" (POLYLUXE-PG FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



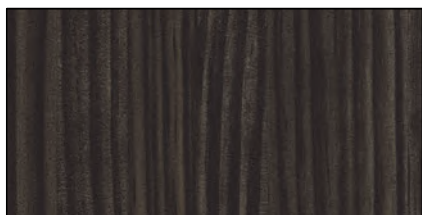
HAMPTONS #9172  
"TIER-2" (POLYLUXE-PG FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



IMPERIA #HGD-633I  
"TIER-2" (POLYLUXE-PG BOTH SIDES)



LACQUERED HONEY #9161  
"TIER-2" (POLYLUXE-PG FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



LICORICE RIFT #9120  
"TIER-2" (POLYLUXE-PG FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



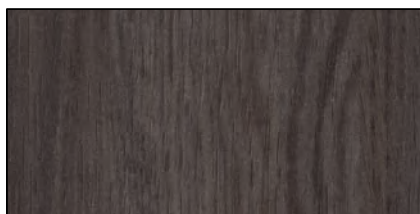
LIGHT OLIVE #M0016  
"TIER-2" (POLYLUXE-PG FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



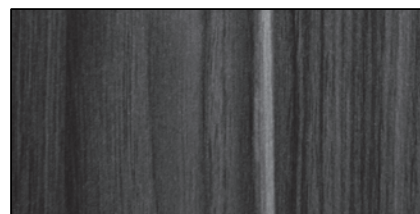
METALLIC ELM #HGD-085M  
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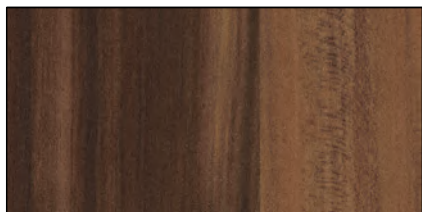
MIDNIGHT SILVER #W2660  
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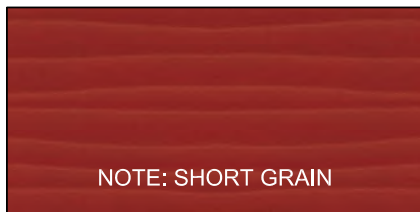
MOCHA OAK #M1012  
"TIER-2" (POLYLUXE-PG FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



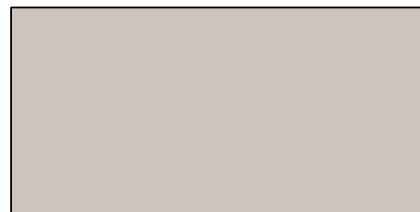
MYSTIQUE #M4710  
"TIER-2" (POLYLUXE-PG FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



OLIVIO #W8438  
"TIER-2" (POLYLUXE-PG BOTH SIDES)



ROUGE RIFT #9261 (SHORT GRAIN)  
"TIER-2" (POLYLUXE-PG FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



SAND GREY #W4523  
"TIER-2" (POLYLUXE-PG BOTH SIDES)

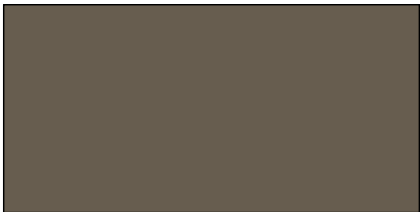
NOTE: PRINTED COLOUR SWATCHES SHOWN HERE MAY VARY SLIGHTLY FROM ACTUAL POLYLUXE's.

POLYLUXE-PG, POLYLUXE-BS and POLYLUXE-SM SELECTIONS

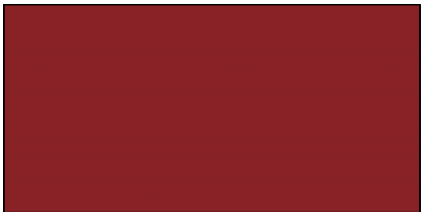
**NOTE:** THE BACKS OF POLYLUXE-SM and POLYLUXE-PG w/ WEAVE PANELS ARE COLOUR MATCHING MATTE LPL.



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TORTURA #W8238  
"TIER-2" (POLYLUXE-PG BOTH SIDES)



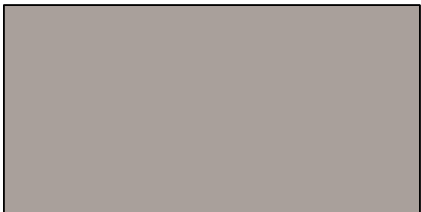
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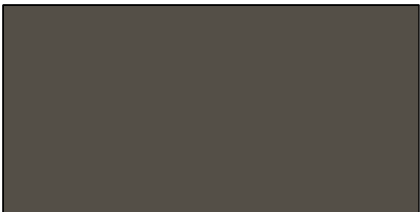
BRUSHED METALLIC #HGD-315M  
"TIER-2" (POLYLUXE-BS BOTH SIDES)  
\*\*\*BRUSHED STAINLESS LOOK\*\*\*



BLACK SLATE #MU999  
"TIER-1" (POLYLUXE-SM FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



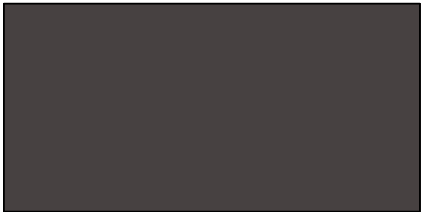
CLAY #MP0001  
"TIER-1" (POLYLUXE-SM FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



GREY SLATE #MU975  
"TIER-1" (POLYLUXE-SM FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



PORCELAIN #MW1100  
"TIER-1" (POLYLUXE-SM FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



ROCK GREY #MU961  
"TIER-1" (POLYLUXE-SM FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



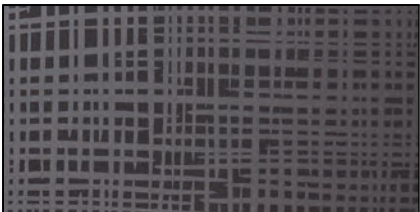
STONE GREY #MU732  
"TIER-1" (POLYLUXE-SM FRONT ONLY)  
\*\*\* MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



BLACK SLATE WEAVE #MWU999  
"TIER-2" (POLYLUXE-PG FRONT ONLY) \*\*\*  
COLOUR MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



PORCELAIN WEAVE #MWW1100  
"TIER-2" (POLYLUXE-PG FRONT ONLY)  
\*\*\* COLOUR MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



ROCK GREY WEAVE #MWU961  
"TIER-2" (POLYLUXE-PG FRONT ONLY) \*\*\*  
COLOUR MATCHING MATTE LPL BACK \*\*\*  
SEE IMPORTANT **NOTE:** AT TOP OF PAGE



PLACEHOLDER



PLACEHOLDER



PLACEHOLDER

NOTE: PRINTED COLOUR SWATCHES SHOWN HERE MAY VARY SLIGHTLY FROM ACTUAL POLYLUXE's.

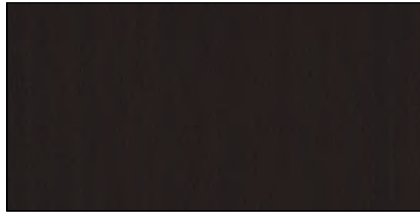
# ENGINEERED VENEER SELECTIONS

irpinia

NOT AVAILABLE for TRADITIONAL or TRANSITIONAL DOOR STYLES. CONTEMPORARY and CHANNEL DOOR STYLES ARE AVAILABLE IN MATTE-LQ, ZEROSHEEN-LQ or GLOSS-G1. (\*SEE EXCEPTIONS)



QTR. BLONDE OAK #221  
(MATTE-LQ, ZEROSHEEN-LQ or GLOSS-G1)  
"TIER-1" (OP=OPEN PORE)



QTR. CHOCOLATE EBONY #607  
(MATTE-LQ, ZEROSHEEN-LQ or GLOSS-G1)  
"TIER-1" (OP=OPEN PORE)



QTR. DARK WENGE #908  
(MATTE-LQ, ZEROSHEEN-LQ or GLOSS-G1)  
"TIER-1" (OP=OPEN PORE)



QTR. FUMED OAK #249  
(MATTE-LQ, ZEROSHEEN-LQ or GLOSS-G1)  
"TIER-1" (OP=OPEN PORE)



QTR. TUNDRA #968  
(MATTE-LQ, ZEROSHEEN-LQ or GLOSS-G1)  
"TIER-1" (CP=CLOSED PORE)



SPALTED MAPLE #917-P  
(MATTE-LQ, ZEROSHEEN-LQ or GLOSS-G1)  
\*(FLAT DOORS ONLY)  
"TIER-1" (CP=CLOSED PORE)



ASH BURL #ARRO  
(MATTE-LQ, ZEROSHEEN-LQ or GLOSS-G1)  
\*(FLAT DOORS ONLY)  
"TIER-2" (CP=CLOSED PORE)



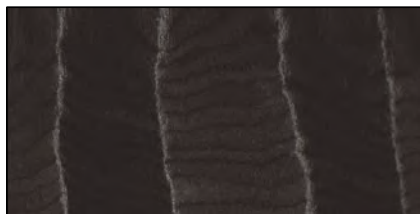
CHARCOAL ASH #UC3004  
(MATTE-LQ, ZEROSHEEN-LQ or GLOSS-G1)  
"TIER-2" (OP=OPEN PORE)



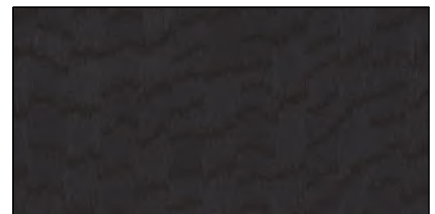
DRIFTWOOD #UC3010  
(MATTE-LQ, ZEROSHEEN-LQ or GLOSS-G1)  
"TIER-2" (OP=OPEN PORE)



FROSTED OAK #UC3001  
(MATTE-LQ, ZEROSHEEN-LQ or GLOSS-G1)  
"TIER-2" (OP=OPEN PORE)



QTR. ARGENTO GREY #976Y  
(MATTE-LQ, ZEROSHEEN-LQ or GLOSS-G1)  
\*(FLAT DOORS ONLY)  
"TIER-2" (CP=CLOSED PORE)



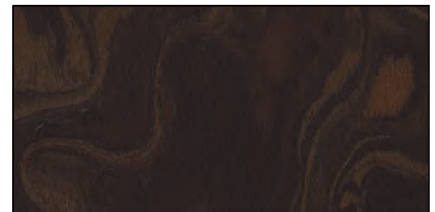
QTR. BLUE SNAKEWOOD #673  
(MATTE-LQ, ZEROSHEEN-LQ or GLOSS-G1)  
\*(FLAT DOORS ONLY)  
"TIER-2" (CP=CLOSED PORE)



QTR. BROWN SNAKEWOOD #668  
(MATTE-LQ, ZEROSHEEN-LQ or GLOSS-G1)  
\*(FLAT DOORS ONLY)  
"TIER-2" (CP=CLOSED PORE)



SILVERED BLACK OAK #UC3011  
(MATTE-LQ, ZEROSHEEN-LQ or GLOSS-G1)  
"TIER-2" (OP=OPEN PORE)



WALNUT BURL #1215  
(MATTE-LQ, ZEROSHEEN-LQ or GLOSS-G1)  
\*(FLAT DOORS ONLY)  
"TIER-2" (CP=CLOSED PORE)

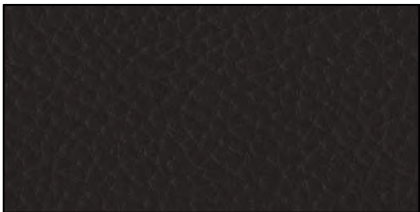
NOTE: PRINTED COLOUR SWATCHES SHOWN HERE MAY VARY SLIGHTLY FROM ACTUAL VENEERS.



# EMBOSSED BONDED LEATHER SELECTIONS



AVAILABLE IN DECOR and SAVOY DOOR STYLES IN MATTE-NF ONLY. NOTE: COLOUR MATCHED LPL BACKS.



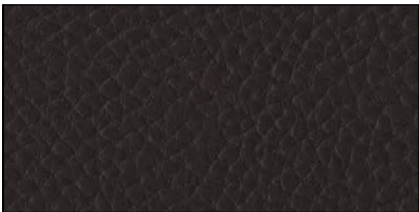
LICORICE #NM101L  
(MATTE-NF ONLY)

NOTE: COLOUR MATCHED LPL BACK



SADDLE BROWN #NM102L  
(MATTE-NF ONLY)

NOTE: COLOUR MATCHED LPL BACK



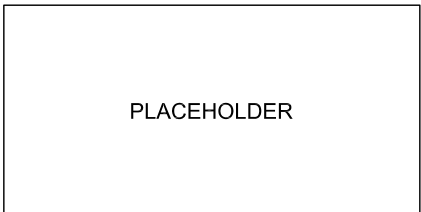
COFFEE BEAN #NM103L  
(MATTE-NF ONLY)

NOTE: COLOUR MATCHED LPL BACK



PALOMINO #NM104L  
(MATTE-NF ONLY)

NOTE: COLOUR MATCHED LPL BACK



PLACEHOLDER



PLACEHOLDER

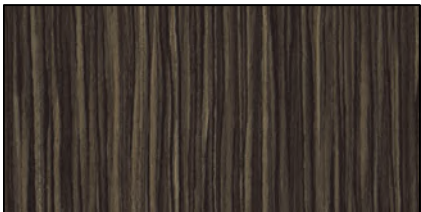
# EMBOSSED TEXTURED WOOD VENEER SELECTIONS



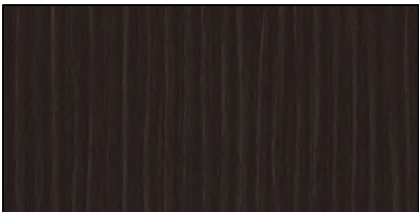
MATTE-LQ FINISH ONLY. NON-EMBOSSSED MATCHING VENEER BACKS



EUROPEAN OAK ONDA #TD-01  
(EMBOSSSED WOOD GRAIN)



ARGENTO WALNUT ONDA #TD-03  
(EMBOSSSED WOOD GRAIN)



SCURO WENG E ONDA #TD-05  
(EMBOSSSED WOOD GRAIN)



EUROPEAN OAK TESSUTO #TD-02  
(EMBOSSSED TEXTURE)



ARGENTO WALNUT TESSUTO #TD-04  
(EMBOSSSED TEXTURE)



SCURO WENG E TESSUTO #TD-06  
(EMBOSSSED TEXTURE)

NOTE: PRINTED COLOUR SWATCHES SHOWN HERE MAY VARY SLIGHTLY FROM ACTUAL MATERIAL.

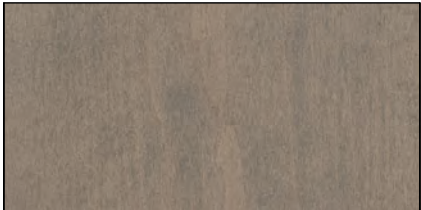
# MAPLE (FLAT CUT) with SIGNATURE, CLASSIC and REGENCY STAINS



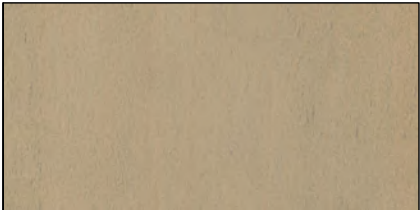
TRADITIONAL and TRANSITIONAL DOOR STYLES AVAILABE IN ALL COLOURS with MATTE-LQ ONLY.  
CONTEMPORARY and CHANNEL DOOR STYLES AVAILABLE IN MATTE-LQ or GLOSS-G1.



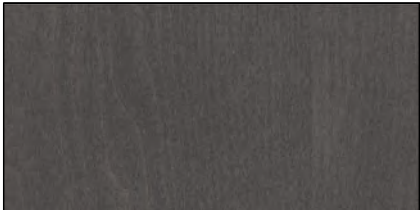
TONED #M-TON  
"SIGNATURE"



GOTHAM GREY #M-GOT  
"CLASSIC"



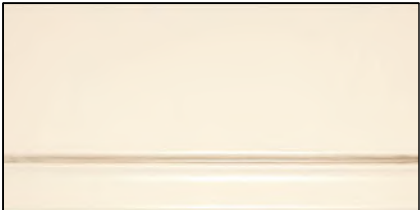
GREY HAZE #M-GRE  
"CLASSIC"



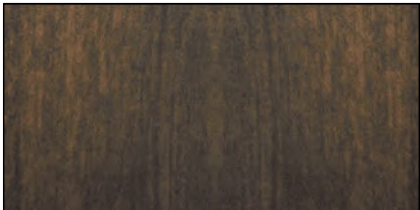
IRON GREY #M-IRO  
"CLASSIC"



PECAN #M-PEC  
"CLASSIC"



SANDUNE #M-SAN  
"CLASSIC"



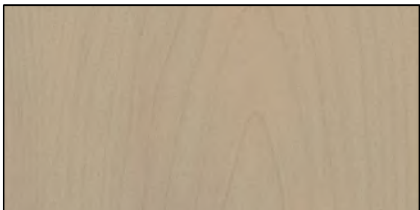
WARM BROWN #M-WAR  
"REGENCY"



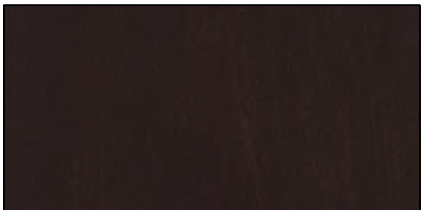
EBONY #M-EBO  
"REGENCY"



PORCINI #M-POR  
"REGENCY"



SILVER MIST #M-SIL  
"REGENCY"



TRUFFLE #M-TRU  
"REGENCY"



PLACEHOLDER



PLACEHOLDER



PLACEHOLDER



PLACEHOLDER

NOTE: PRINTED COLOUR SWATCHES MAY VARY SLIGHTLY FROM ACTUAL STAINS ON MATERIAL.

# CHERRY (FLAT CUT) with SIGNATURE, CLASSIC and REGENCY STAINS



TRADITIONAL and TRANSITIONAL DOOR STYLES AVAILABE IN MATTE-LQ ONLY  
CONTEMPORARY and CHANNEL DOOR STYLES AVAILABLE IN MATTE-LQ or GLOSS-G1



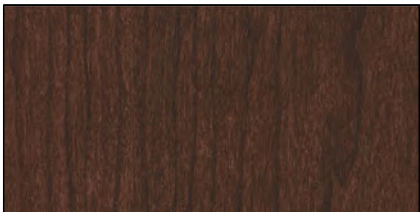
NATURAL #C-NAT  
"SIGNATURE"



SAP #C-SAP  
"SIGNATURE"



PLACEHOLDER



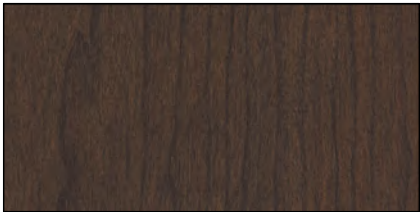
PECAN #C-PEC  
"CLASSIC"



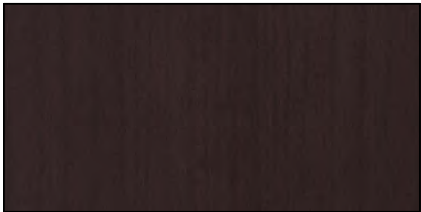
PLACEHOLDER



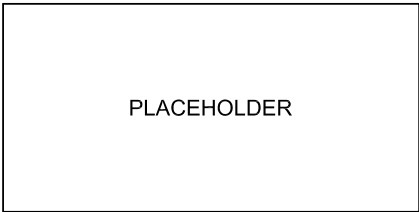
PLACEHOLDER



WARM BROWN #C-WAR  
"REGENCY"



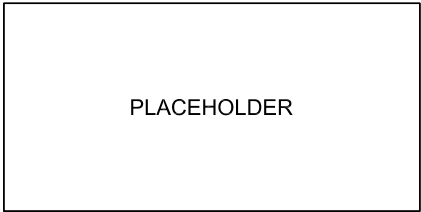
TRUFFLE #C-TRU  
"REGENCY"



PLACEHOLDER



PLACEHOLDER



PLACEHOLDER



PLACEHOLDER



PLACEHOLDER



PLACEHOLDER



PLACEHOLDER

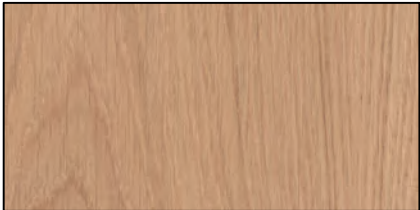
NOTE: PRINTED COLOUR SWATCHES MAY VARY SLIGHTLY FROM ACTUAL STAINS ON MATERIAL.



WHITE OAK (FLAT CUT) with SIGNATURE, CLASSIC and REGENCY STAINS

irpinia

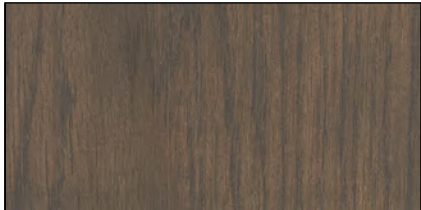
TRADITIONAL and TRANSITIONAL DOOR STYLES AVAILABE IN ALL COLOURS with MATTE-LQ ONLY.  
CONTEMPORARY and CHANNEL DOOR STYLES AVAILABLE IN MATTE-LQ or GLOSS-G1.



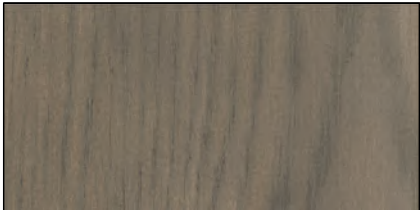
NATURAL #OW-NAT  
"SIGNATURE"



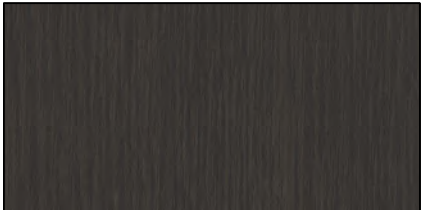
TONED #OW-TON  
"SIGNATURE"



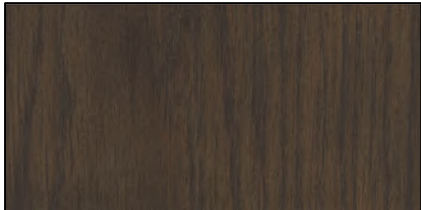
GOTHAM GREY #OW-GOT  
"CLASSIC"



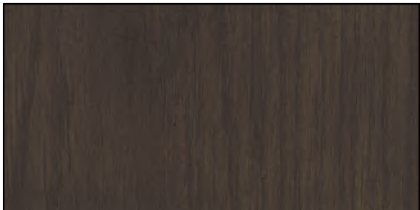
GREY HAZE #OW-GRE  
"CLASSIC"



IRON GREY #OW-IRO  
"CLASSIC"



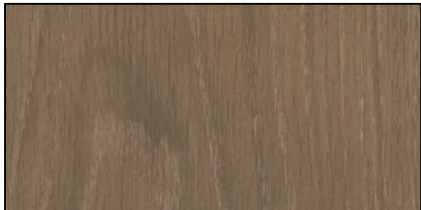
PECAN #OW-PEC  
"CLASSIC"



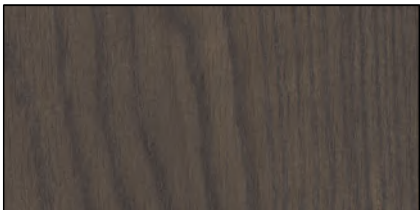
WARM BROWN #OW-WAR  
"REGENCY"



EBONY #OW-EBO  
"REGENCY"



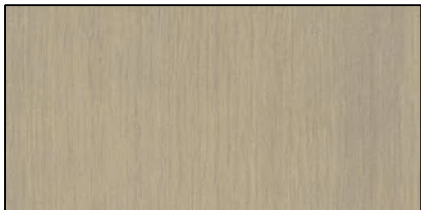
DRIFTWOOD GREY #OW-DGR  
"REGENCY"



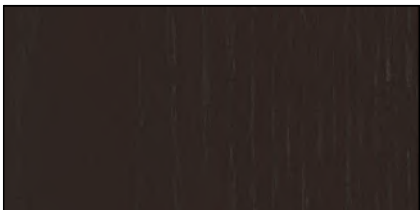
PORCINI #OW-POR  
"REGENCY"



SHALE #OW-SHA  
"REGENCY"



SILVER MIST #OW-SIL  
"REGENCY"



TRUFFLE #OW-TRU  
"REGENCY"



PLACEHOLDER



PLACEHOLDER

NOTE: PRINTED COLOUR SWATCHES MAY VARY SLIGHTLY FROM ACTUAL STAINS ON MATERIAL.

WHITE OAK (RIFT CUT) with SIGNATURE, CLASSIC and REGENCY STAINS

irpinia

TRADITIONAL and TRANSITIONAL DOOR STYLES AVAILABE IN ALL COLOURS with MATTE-LQ ONLY.  
CONTEMPORARY and CHANNEL DOOR STYLES AVAILABLE IN MATTE-LQ or GLOSS-G1.



NATURAL #OW-NAT  
"SIGNATURE"



TONED #OW-TON  
"SIGNATURE"



GOTHAM GREY #OW-GOT  
"CLASSIC"



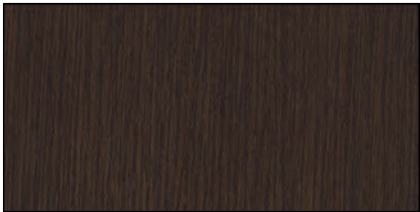
GREY HAZE #OW-GRE  
"CLASSIC"



IRON GREY #OW-IRO  
"CLASSIC"



PECAN #OW-PEC  
"CLASSIC"



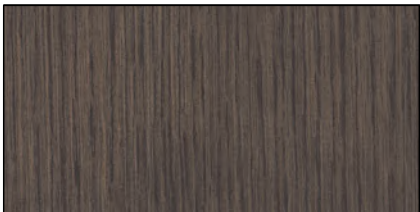
WARM BROWN #OW-WAR  
"REGENCY"



EBONY #OW-EBO  
"REGENCY"



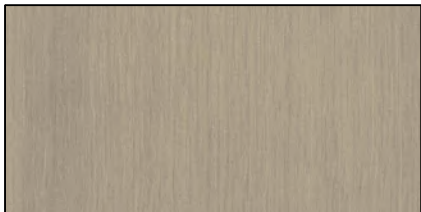
DRIFTWOOD GREY #OW-DGR  
"REGENCY"



PORCINI #OW-POR  
"REGENCY"



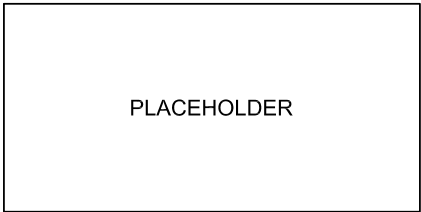
SHALE #OW-SHA  
"REGENCY"



SILVER MIST #OW-SIL  
"REGENCY"



TRUFFLE #OW-TRU  
"REGENCY"



PLACEHOLDER



PLACEHOLDER

NOTE: PRINTED COLOUR SWATCHES MAY VARY SLIGHTLY FROM ACTUAL STAINS ON MATERIAL.

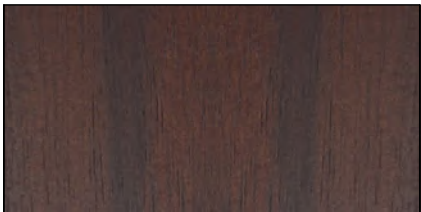
# WALNUT (FLAT CUT) with SIGNATURE, CLASSIC and REGENCY STAINS



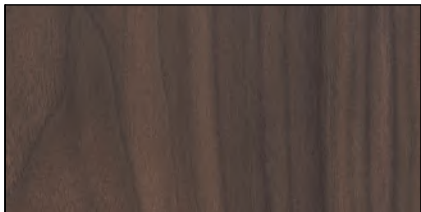
TRADITIONAL and TRANSITIONAL DOOR STYLES AVAILABE IN ALL COLOURS with MATTE-LQ ONLY.  
CONTEMPORARY and CHANNEL DOOR STYLES AVAILABLE IN MATTE-LQ or GLOSS-G1.



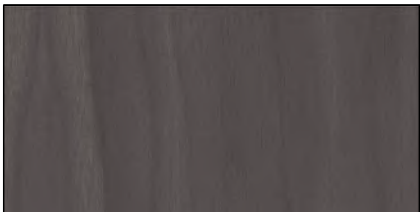
NATURAL #W-NAT  
"SIGNATURE"



TOBACCO #W-TOB  
"SIGNATURE"



TONED #W-TON  
"SIGNATURE"



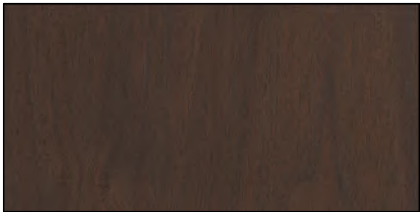
GOTHAM GREY #W-GOT  
"CLASSIC"



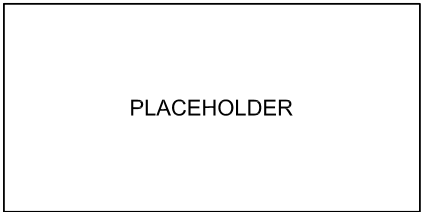
GREY HAZE #W-GRE  
"CLASSIC"



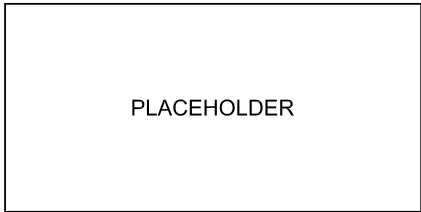
IRON GREY #W-IRO  
"CLASSIC"



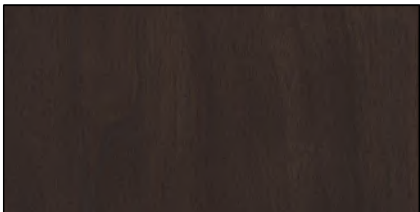
PECAN #W-PEC  
"CLASSIC"



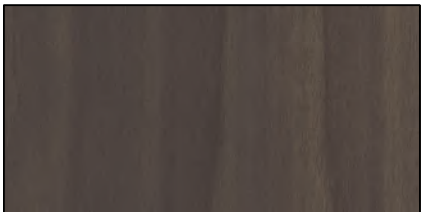
PLACEHOLDER



PLACEHOLDER



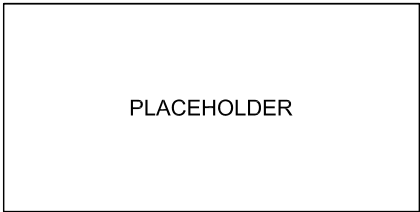
WARM BROWN #W-WAR  
"REGENCY"



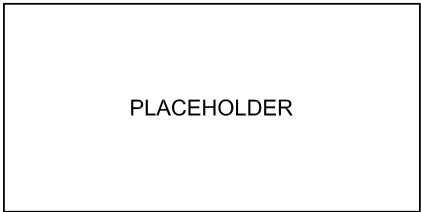
PORCINI #W-POR  
"REGENCY"



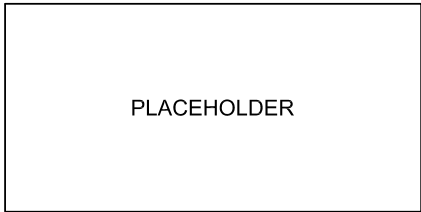
PLACEHOLDER



PLACEHOLDER



PLACEHOLDER



PLACEHOLDER

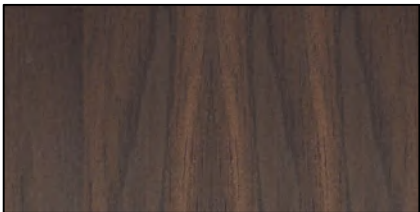
NOTE: PRINTED COLOUR SWATCHES MAY VARY SLIGHTLY FROM ACTUAL WALNUT STAINS.



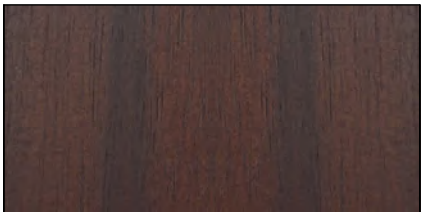
# WALNUT (QUARTER CUT) with SIGNATURE, CLASSIC and REGENCY STAINS



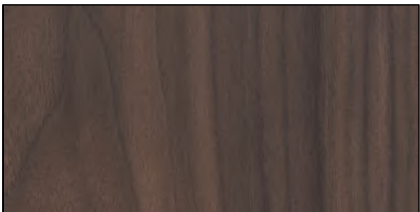
CONTEMPORARY and CHANNEL DOOR STYLES AVAILABLE IN MATTE-LQ or GLOSS-G1.  
**NOTE:** NOT AVAILABLE FOR TRADITIONAL or TRANSITIONAL DOOR STYLES.



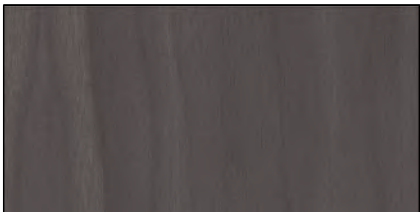
NATURAL #W-NAT  
"SIGNATURE"



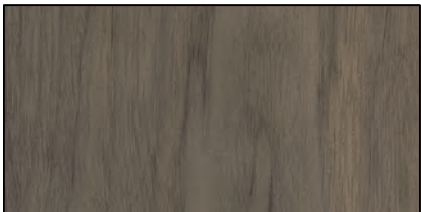
TOBACCO #W-TOB  
"SIGNATURE"



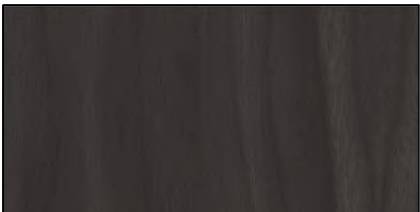
TONED #W-TON  
"SIGNATURE"



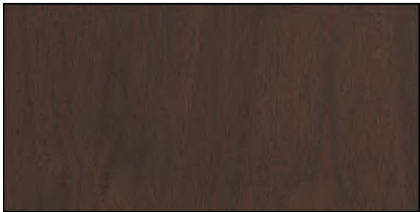
GOTHAM GREY #W-GOT  
"CLASSIC"



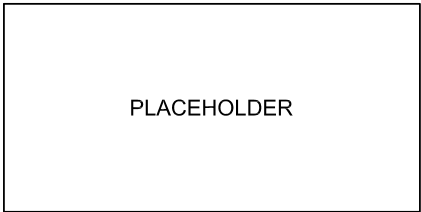
GREY HAZE #W-GRE  
"CLASSIC"



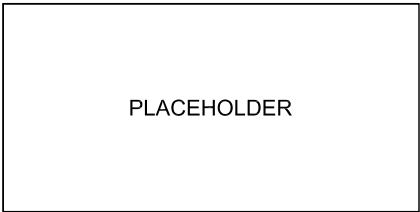
IRON GREY #W-IRO  
"CLASSIC"



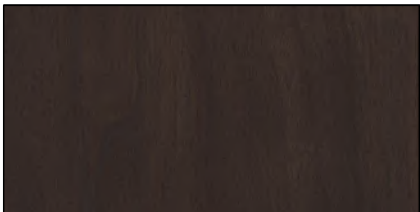
PECAN #W-PEC  
"CLASSIC"



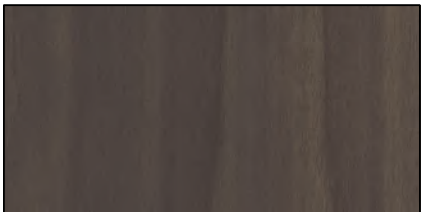
PLACEHOLDER



PLACEHOLDER



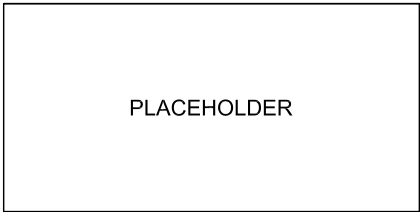
WARM BROWN #W-WAR  
"REGENCY"



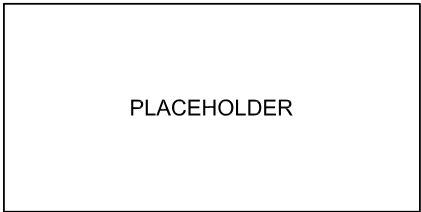
PORCINI #W-POR  
"REGENCY"



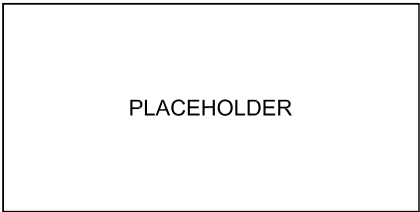
PLACEHOLDER



PLACEHOLDER



PLACEHOLDER



PLACEHOLDER

NOTE: PRINTED COLOUR SWATCHES MAY VARY SLIGHTLY FROM ACTUAL WALNUT STAINS.

# MAHOGANY (FLAT CUT) with SIGNATURE, REGENCY and VINTAGE STAINS



TRADITIONAL and TRANSITIONAL DOOR STYLES AVAILABE IN ALL COLOURS with MATTE-LQ ONLY.  
CONTEMPORARY and CHANNEL DOOR STYLES AVAILABLE IN MATTE-LQ or GLOSS-G1.



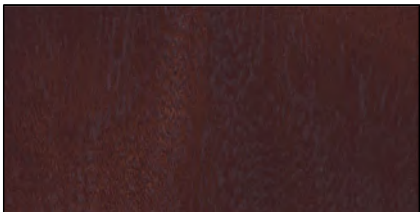
NATURAL #G-NAT  
"SIGNATURE"



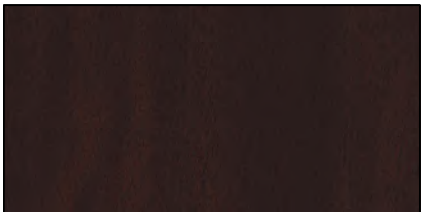
SAP #G-SAP  
"SIGNATURE"



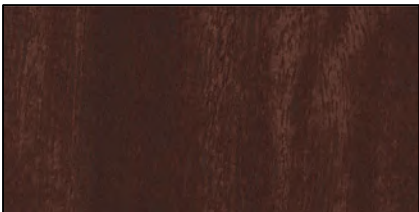
TONED #G-TON  
"SIGNATURE"



BORDEAUX #G-BOR  
"REGENCY"



TRUFFLE #G-TRU  
"REGENCY"



MESQUITE #G-MES  
"VINTAGE"

NOTE: PRINTED COLOUR SWATCHES MAY VARY SLIGHTLY FROM ACTUAL MAHOGANY STAINS.

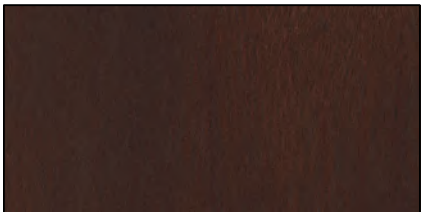
# MAHOGANY (QUARTER CUT) with SIGNATURE, REGENCY and VINTAGE STAINS



CONTEMPORARY and CHANNEL DOOR STYLES AVAILABLE IN MATTE-LQ or GLOSS-G1.  
**NOTE:** NOT AVAILABLE FOR TRADITIONAL or TRANSITIONAL DOOR STYLES.



NATURAL #G-NAT  
"SIGNATURE"



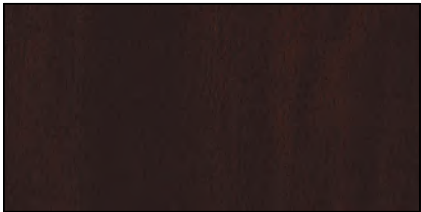
SAP #G-SAP  
"SIGNATURE"



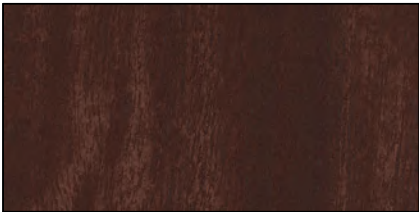
TONED #G-TON  
"SIGNATURE"



BORDEAUX #G-BOR  
"REGENCY"



TRUFFLE #G-TRU  
"REGENCY"



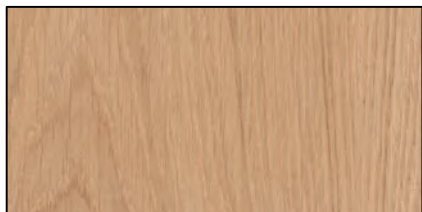
MESQUITE #G-MES  
"VINTAGE"

NOTE: PRINTED COLOUR SWATCHES MAY VARY SLIGHTLY FROM ACTUAL MAHOGANY STAINS.

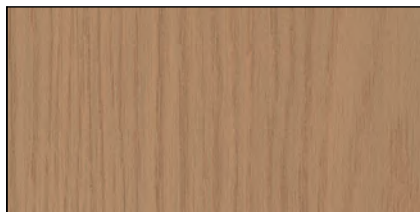
# RUSTICO WHITE OAK (FLAT CUT) - WIRE BRUSHED - ZEROSHEEN-LQ

irpinia

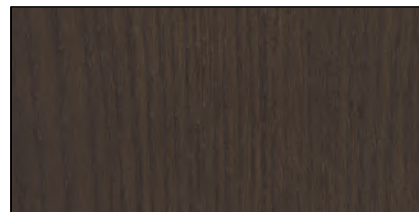
**NOTE:** AVAILABLE FOR CERTAIN TRADITIONAL, TRANSITIONAL AND CONTEMPORARY DOOR STYLES.  
SIGNATURE, CLASSIC and REGENCY STAINS



NATURAL #OWR-NAT  
"SIGNATURE"



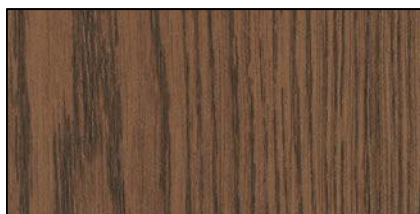
BLONDE #OWR-BLN  
"CLASSIC"



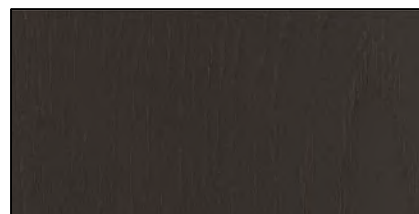
DARK BROWN #OWR-DKB  
"CLASSIC"



GOTHAM GREY #OWR-GOT  
"CLASSIC"



NATURAL BROWN GLAZED #OWR-NBG  
"CLASSIC"



EMERALD BLACK #OWR-EBL  
"REGENCY"

NOTE: PRINTED COLOUR SWATCHES MAY VARY SLIGHTLY FROM ACTUAL RUSTICO FINISH.

# RUSTICO WHITE OAK (RIFT CUT) - WIRE BRUSHED - ZEROSHEEN-LQ

irpinia

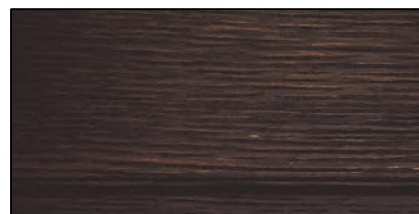
**NOTE:** AVAILABLE FOR CERTAIN TRADITIONAL, TRANSITIONAL AND CONTEMPORARY DOOR STYLES.  
SIGNATURE, CLASSIC and REGENCY STAINS



NATURAL #OWR-NAT  
"SIGNATURE"



BLONDE #OWR-BLN  
"CLASSIC"



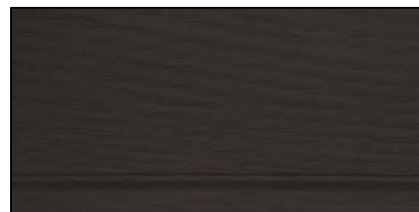
DARK BROWN #OWR-DKB  
"CLASSIC"



GOTHAM GREY #OWR-GOT  
"CLASSIC"



NATURAL BROWN GLAZED #OWR-NBG  
"CLASSIC"



EMERALD BLACK #OWR-EBL  
"REGENCY"

NOTE: PRINTED COLOUR SWATCHES MAY VARY SLIGHTLY FROM ACTUAL RUSTICO FINISH.



RUSTICO w/ CERUSE WHITE OAK (FLAT CUT) - WIRE BRUSHED - ZEROSHEEN-LQ



**NOTE:** AVAILABLE FOR CERTAIN TRADITIONAL, TRANSITIONAL AND CONTEMPORARY DOOR STYLES.  
SIGNATURE, CLASSIC and REGENCY STAINS



NATURAL #OWRC-NAT  
"SIGNATURE"



BLONDE #OWRC-BLN  
"CLASSIC"



DARK BROWN #OWRC-DKB  
"CLASSIC"



DRIFTWOOD GREY #OWRC-DGR  
"REGENCY"



EMERALD BLACK #OWRC-EBL  
"REGENCY"



PLACEHOLDER

NOTE: PRINTED COLOUR SWATCHES MAY VARY SLIGHTLY FROM ACTUAL RUSTICO w/ CERUSE FINISH.

RUSTICO w/ CERUSE WHITE OAK (RIFT CUT) - WIRE BRUSHED - ZEROSHEEN-LQ



**NOTE:** AVAILABLE FOR CERTAIN TRADITIONAL, TRANSITIONAL AND CONTEMPORARY DOOR STYLES.  
SIGNATURE, CLASSIC and REGENCY STAINS



NATURAL #OWRC-NAT  
"SIGNATURE"



BLONDE #OWRC-BLN  
"CLASSIC"



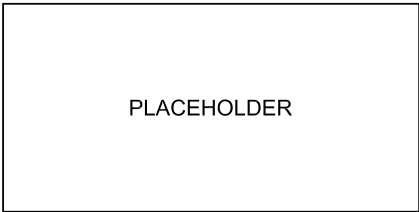
DARK BROWN #OWRC-DKB  
"CLASSIC"



DRIFTWOOD GREY #OWRC-DGR  
"REGENCY"



EMERALD BLACK #OWRC-EBL  
"REGENCY"

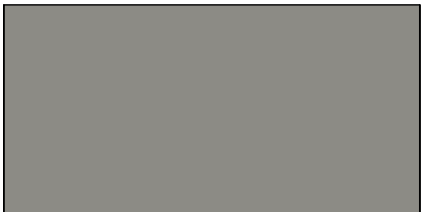


PLACEHOLDER

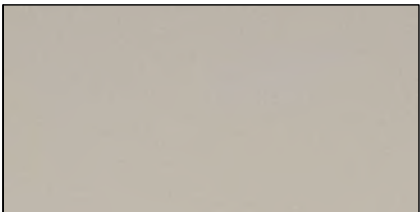
NOTE: PRINTED COLOUR SWATCHES MAY VARY SLIGHTLY FROM ACTUAL RUSTICO w/ CERUSE FINISH.



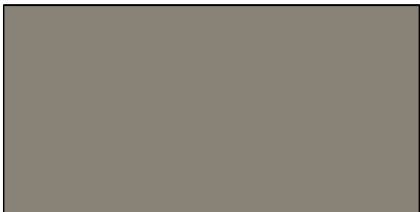
AUBERGINE #490  
"TIER 1"  
(MATTE-PC)



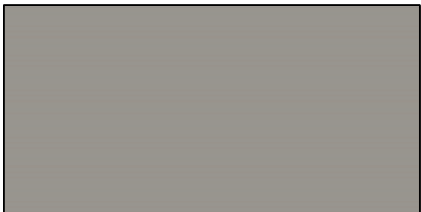
BLUE HAZE #401  
"TIER 1"  
(MATTE-PC)



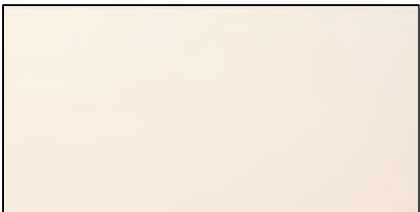
CASHMERE #486  
"TIER 1"  
(MATTE-PC)



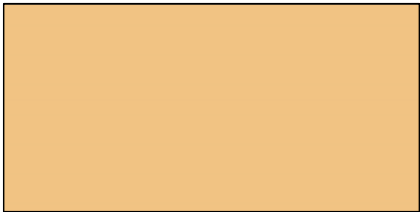
CHELSEA GREY #426  
"TIER 1"  
(MATTE-PC)



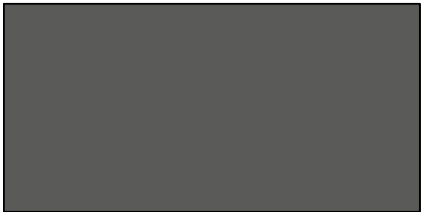
CINDER #488  
"TIER 1"  
(MATTE-PC)



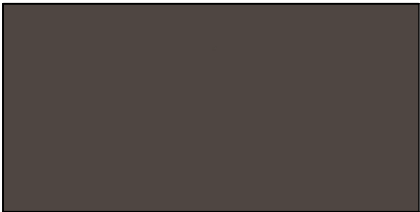
CREMINI #482  
"TIER 1"  
(MATTE-PC)



GOLDEN TAN #491  
"TIER 1"  
(MATTE-PC)



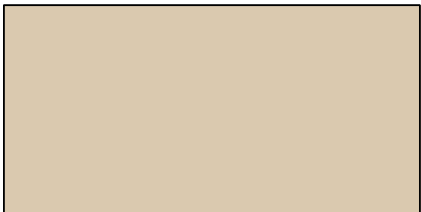
GUNPOWDER #421  
"TIER 1"  
(MATTE-PC)



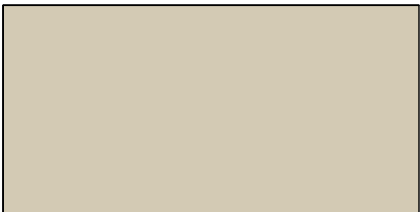
MUDPIE #422  
"TIER 1"  
(MATTE-PC)



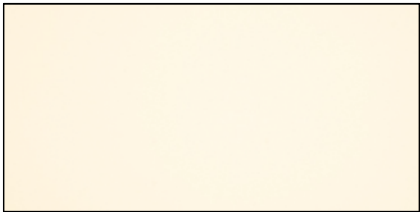
NAVY #492  
"TIER 1"  
(MATTE-PC)



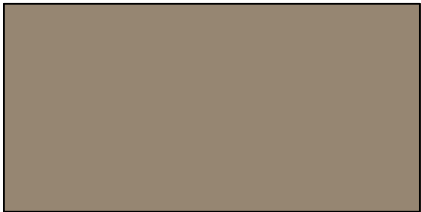
REVERE GREY #428  
"TIER 1"  
(MATTE-PC)



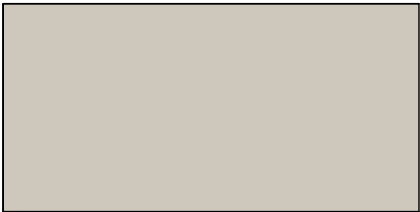
RIVER ROCK #408  
"TIER 1"  
(MATTE-PC)



SAIL WHITE #410  
"TIER 1"  
(MATTE-PC)

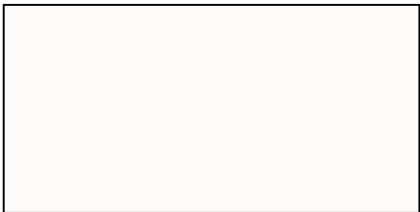


SANDSTONE #485  
"TIER 1"  
(MATTE-PC)

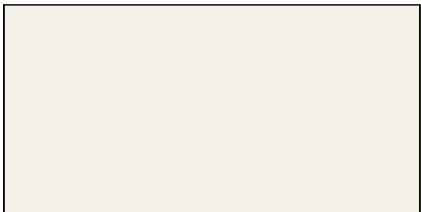


SILVER FOX #484  
"TIER 1"  
(MATTE-PC)

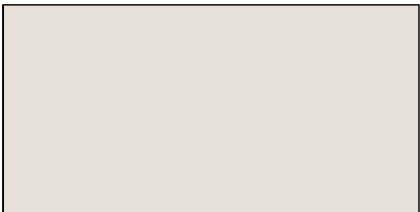
NOTE: PRINTED COLOUR SWATCHES MAY VARY SLIGHTLY FROM ACTUAL PAINTED COLOURS.



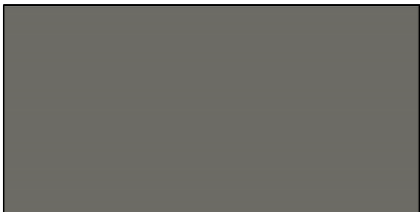
SOFT WHITE #423  
"TIER 1"  
(MATTE-PC)



MOONGLOW #489  
"TIER 1"  
(MATTE-PC)



STONINGTON #483  
"TIER 1"  
(MATTE-PC)



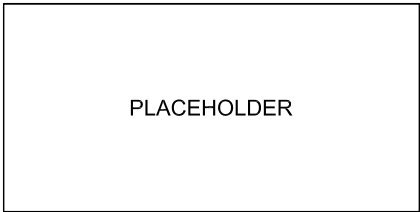
THUNDER #487  
"TIER 1"  
(MATTE-PC)



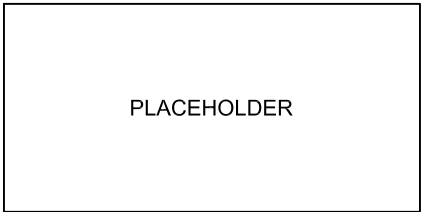
WHITE #412  
"TIER 1"  
(MATTE-PC)



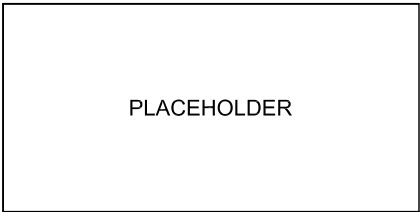
PLACEHOLDER



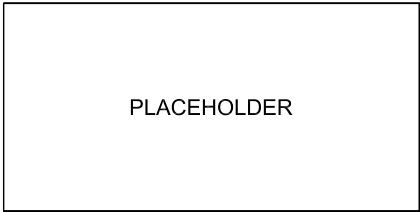
PLACEHOLDER



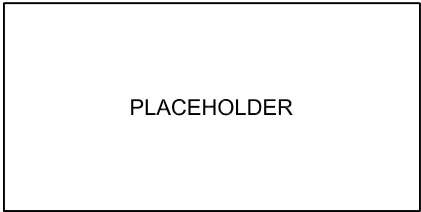
PLACEHOLDER



PLACEHOLDER



PLACEHOLDER



PLACEHOLDER



PLACEHOLDER



PLACEHOLDER



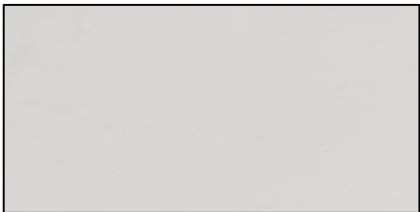
PLACEHOLDER



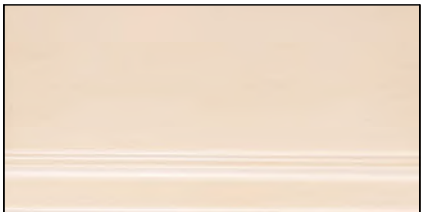
PLACEHOLDER

NOTE: PRINTED COLOUR SWATCHES MAY VARY SLIGHTLY FROM ACTUAL PAINTED COLOURS.

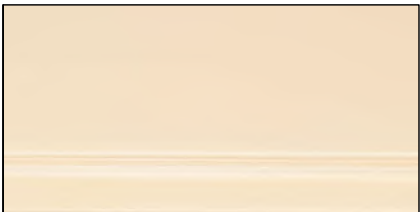




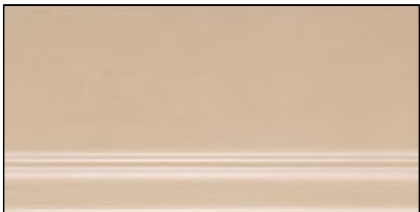
ALUMINIUM #400  
"TIER 2"  
(MATTE-PC)



CAPPUCCINO #403  
"TIER 2"  
(MATTE-PC)



CREAM ANTIQUE #404  
"TIER 2"  
(MATTE-PC)



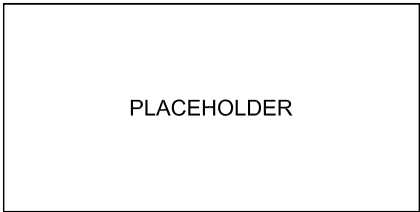
LATTE #424  
"TIER 2"  
(MATTE-PC)



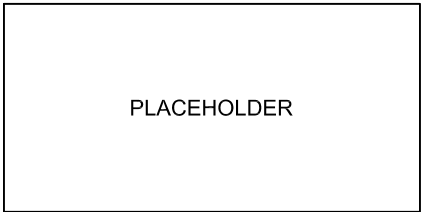
SNOWDRIFT #434  
"TIER 2"  
(MATTE-PC)



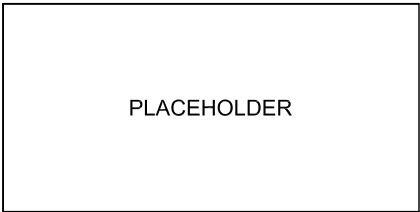
TARTUFO #425  
"TIER 2"  
(MATTE-PC)



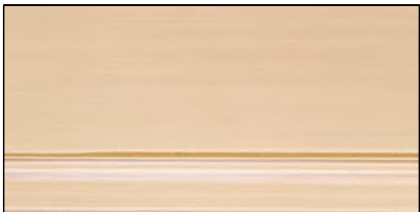
PLACEHOLDER



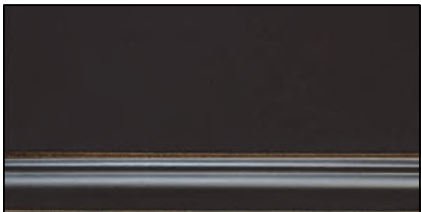
PLACEHOLDER



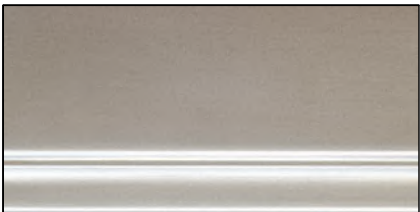
PLACEHOLDER



BRUSHED SAHARA #430  
"TIER 3"  
(MATTE-PC)



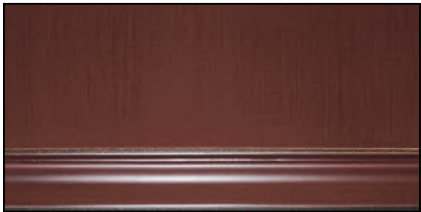
CLASSIC BLACK #431  
"TIER 3"  
(MATTE-PC)



OLD SILVER #407  
"TIER 3"  
(MATTE-PC)



SHADOW BLUE #481  
"TIER 3"  
(MATTE-PC)

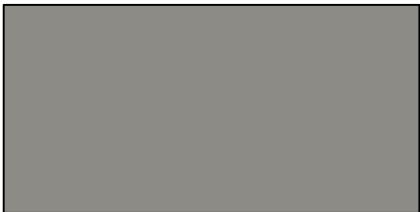


SIERRA RED #480  
"TIER 3"  
(MATTE-PC)

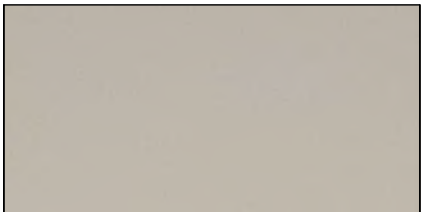


PLACEHOLDER

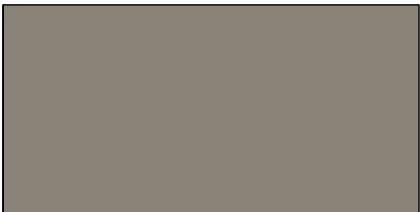
NOTE: PRINTED COLOUR SWATCHES MAY VARY SLIGHTLY FROM ACTUAL PAINTED COLOURS.



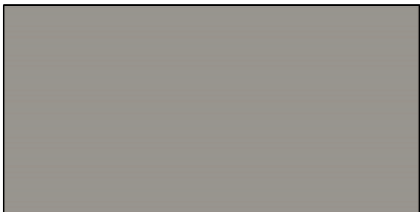
BLUE HAZE #401  
"TIER 1"  
(GLOSS-G1)



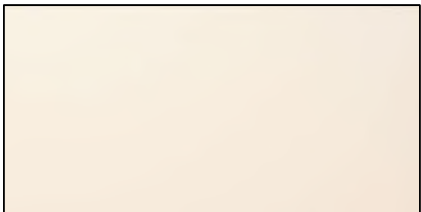
CASHMERE #486  
"TIER 1"  
(GLOSS-G1)



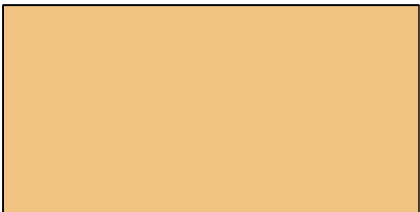
CHELSEA GREY #426  
"TIER 1"  
(GLOSS-G1)



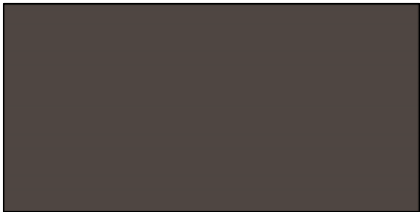
CINDER #488  
"TIER 1"  
(GLOSS-G1)



CREMINI #482  
"TIER 1"  
(GLOSS-G1)



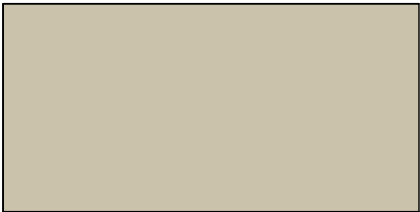
GOLDEN TAN #491  
"TIER 1"  
(GLOSS-G1)



MUDPIE #422  
"TIER 1"  
(GLOSS-G1)



REVERE GREY #428  
"TIER 1"  
(GLOSS-G1)



RIVER ROCK #408  
"TIER 1"  
(GLOSS-G1)



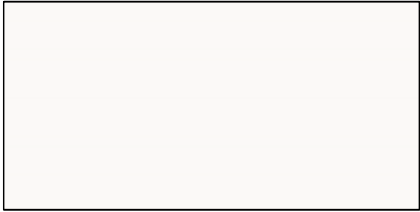
SAIL WHITE #410  
"TIER 1"  
(GLOSS-G1)



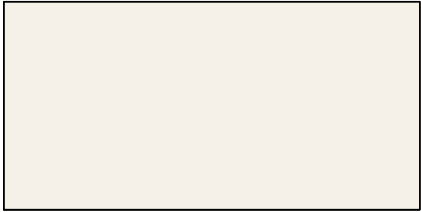
SANDSTONE #485  
"TIER 1"  
(GLOSS-G1)



SILVER FOX #484  
"TIER 1"  
(GLOSS-G1)



SOFT WHITE #423  
"TIER 1"  
(GLOSS-G1)

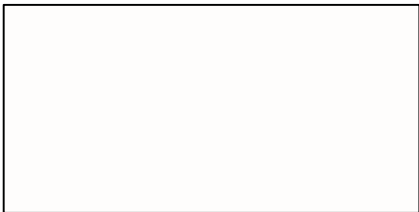


MOONGLOW #489  
"TIER 1"  
(GLOSS-G1)

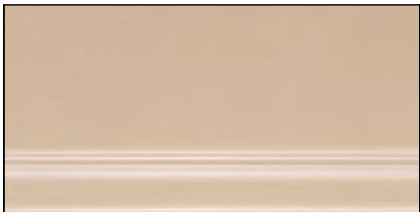


STONINGTON #483  
"TIER 1"  
(GLOSS-G1)

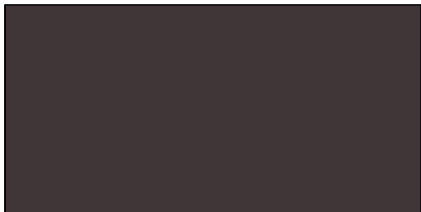
NOTE: PRINTED COLOUR SWATCHES MAY VARY SLIGHTLY FROM ACTUAL PAINTED COLOURS.



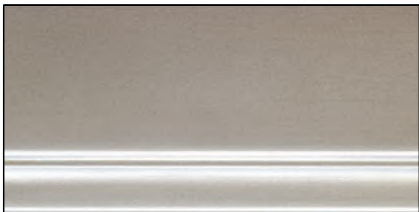
WHITE #412  
"TIER 1"  
(GLOSS-G1)



LATTE #424  
"TIER 2"  
(GLOSS-G1)



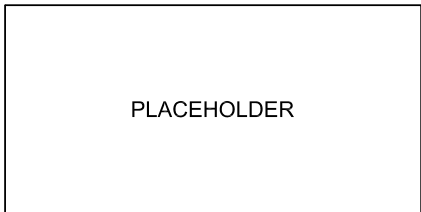
TARTUFO #425  
"TIER 2"  
(GLOSS-G1)



OLD SILVER #407  
"TIER 3"  
(GLOSS-G1)



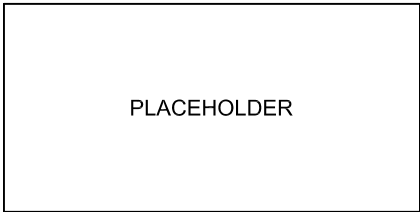
PLACEHOLDER



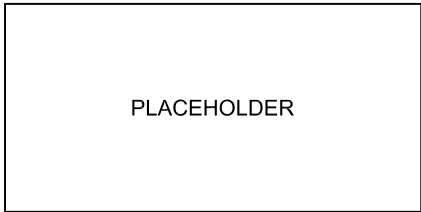
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PLACEHOLDER



PLACEHOLDER



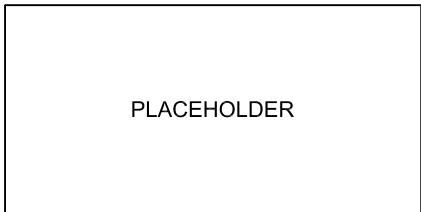
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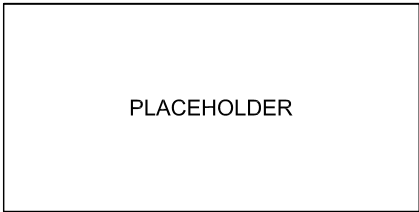
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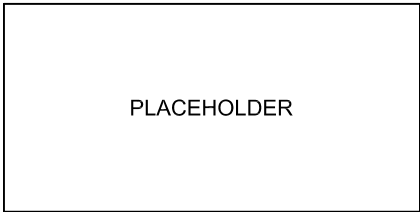
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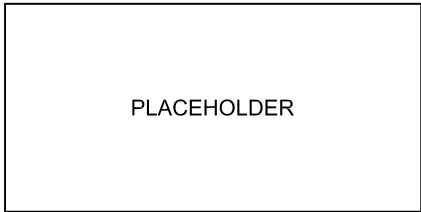
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PLACEHOLDER



PLACEHOLDER



PLACEHOLDER

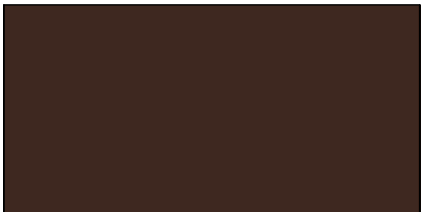
NOTE: PRINTED COLOUR SWATCHES MAY VARY SLIGHTLY FROM ACTUAL PAINTED COLOURS.



NOT AVAILABLE IN TRADITIONAL AND TRANSITIONAL DOOR STYLES.



AUBERGINE #490  
(GLOSS-G2)



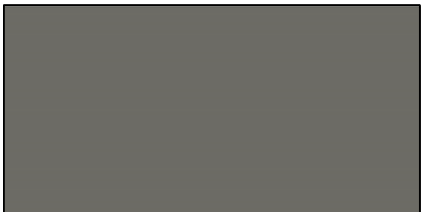
BURNT ALMOND #418  
(GLOSS-G2)



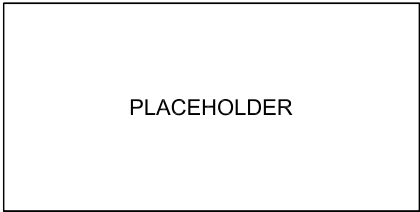
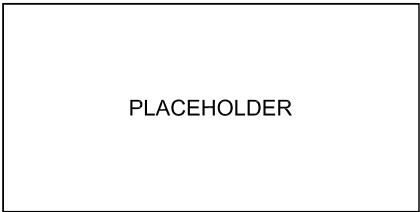
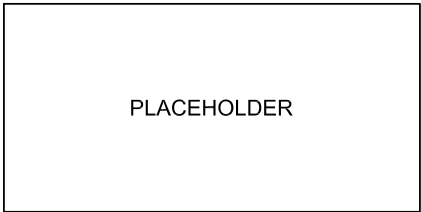
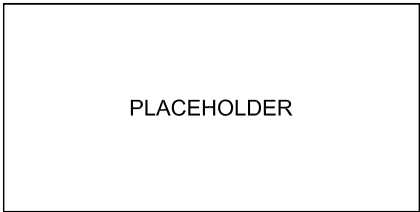
GUNPOWDER #421  
(GLOSS-G2)



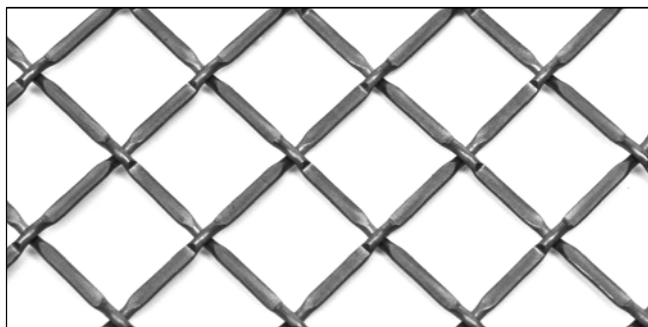
NAVY #492  
(GLOSS-G2)



THUNDER #487  
(GLOSS-G2)



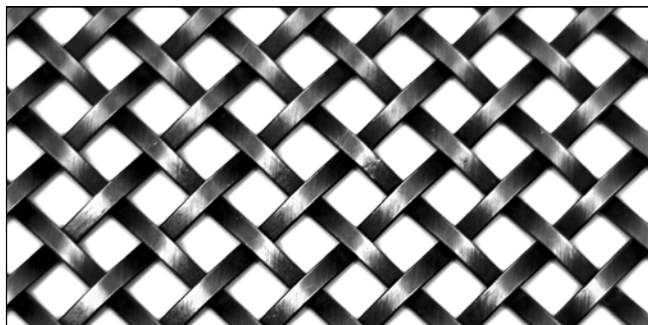
NOTE: PRINTED COLOUR SWATCHES MAY VARY SLIGHTLY FROM ACTUAL PAINTED COLOURS.



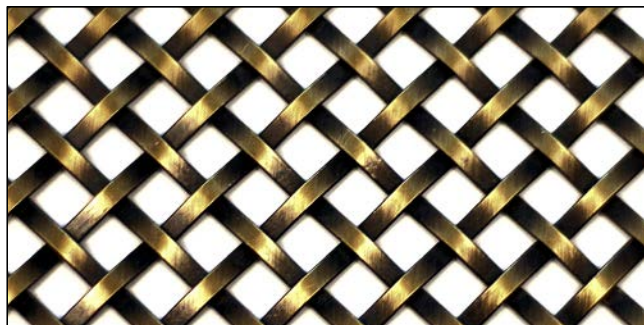
WIRE MESH - ANTIQUE PEWTER #220AP  
3/4"(1.9cm) SPACES  
MAX. MESH SIZE = 36"(91.4cm) x 48"(121.9cm)



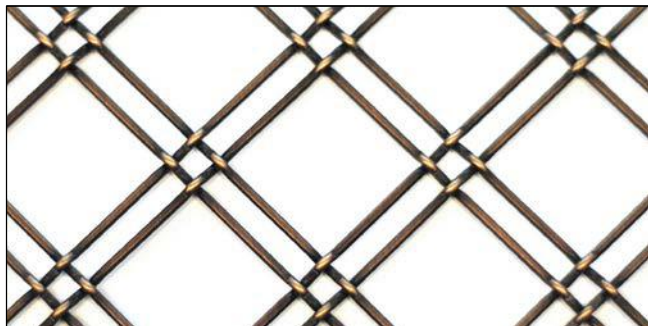
WIRE MESH - ANTIQUE BRASS #220AB  
3/4"(1.9cm) SPACES  
MAX. MESH SIZE = 48"(121.9cm) x 72"(182.9cm)



WIRE WEAVE MESH - ANTIQUE PEWTER #286AP  
1/8"(3mm) WIDE MESH WITH 1/4"(6mm) SPACES  
MAX. MESH SIZE = 36"(91.4cm) x 48"(121.9cm)



WIRE WEAVE MESH - ANTIQUE BRASS #286AB  
1/8"(3mm) WIDE MESH WITH 1/4"(6mm) SPACES  
MAX. MESH SIZE = 36"(91.4cm) x 48"(121.9cm)



WIRE MESH - ANTIQUE BRASS #114AB  
REPEATING 1"(2.5cm) WITH 1/4"(6mm) SPACES  
MAX. MESH SIZE = 36"(91.4cm) x 48"(121.9cm)



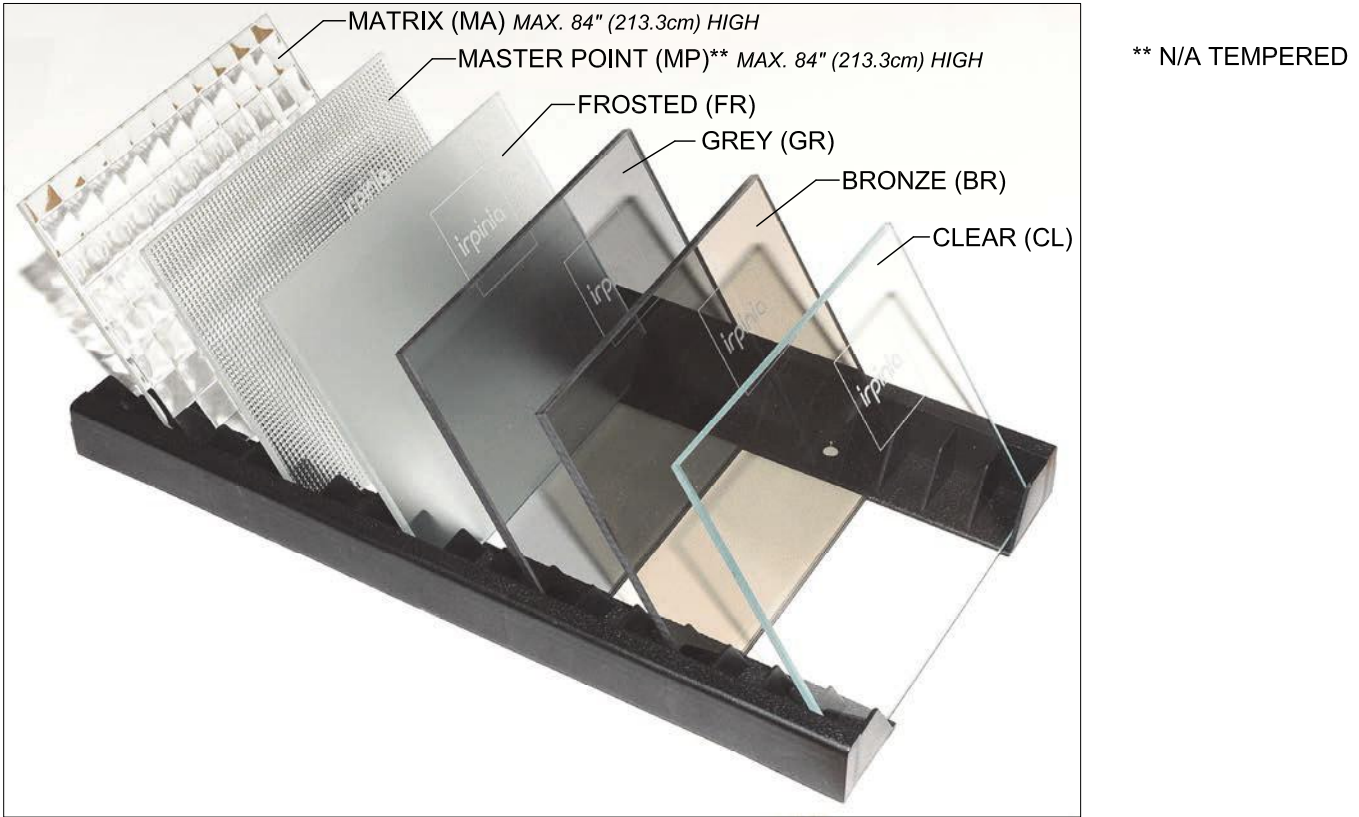
DIAGONAL MAPLE LATTICE #ML  
7/16"(1.1cm) LATTICE, 7/16"(1.1cm) SPACE

NOTE: PRINTED COLOUR SWATCHES MAY VARY SLIGHTLY FROM ACTUAL MESHES / LATTICE.

DECORATIVE GLASS

irpinia

NOTE: PRINTED COLOUR SWATCHES MAY VARY SLIGHTLY FROM ACTUAL GLASS / LEAD.

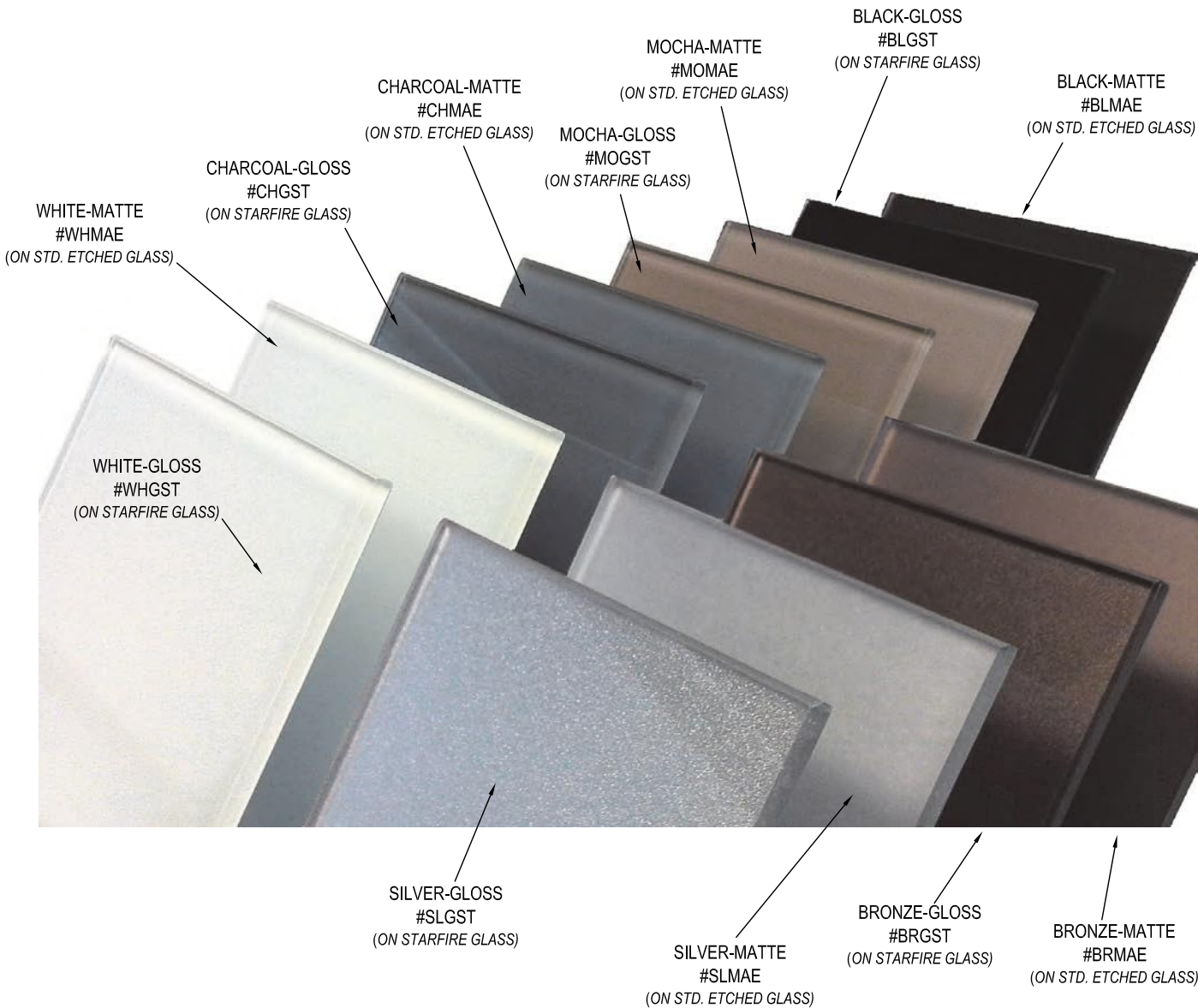




# BACK-PAINTED GLASS SELECTIONS



NOTE: PRINTED COLOUR MAY VARY SLIGHTLY FROM ACTUAL BACK-PAINTED GLASS.



AVAILABLE TEMPERED

## **LPL (THERMALLY FUSED MELAMINE) w/ MATTE-NF or GLOSS-G1**

SEE COLOUR SWATCHES ON PAGE C.02 & C.03 FOR AVAILABLE COLOURS AND GRAIN. LPL IS AVAILABLE IN **MATTE-NF** and **GLOSS-G1** FINISHES. SEE INDIVIDUAL DOOR STYLE SHEETS FOR FINISH RESTRICTIONS & COLOUR AVAILABILITY.

**MATTE-NF:** REFERS TO THE LPL MANUFACTURERS MATTE FINISH, THE, -NF MEANS NO ADDITIONAL FINISH IS APPLIED TO THE LPL BY IRPINIA KITCHENS.

**GLOSS-G1:** DENOTES A MULTI-COAT CLEAR GLOSS URETHANE TOP COATING IS APPLIED TO THE LPL. (NOTE: BACK OF DOOR IS ALWAYS MATTE)

## **POLYLUXE (PET – POLYESTER) in POLYLUXE-PG, POLYLUXE-SM or POLYLUXE-BS**

SEE COLOUR SWATCHES ON PAGE C.04, C.05 AND C.06 FOR COLOURS, GRAIN AND FINISH. SEE INDIVIDUAL DOOR STYLE SHEETS FOR FINISH RESTRICTIONS AND COLOUR AVAILABILITY.

**POLYLUXE-PG:** THE **-PG** REFERS TO THE MANUFACTURERS OWN "PRE-GLOSSED" FINISH AND THAT NO ADDITIONAL FINISH IS APPLIED TO THE ALREADY PRE-GLOSSED MATERIAL BY IRPINIA KITCHENS.

**POLYLUXE-SM:** THE **-SM** REFERS TO THE MANUFACTURERS OWN "SUPER MATTE" FINISH AND THAT NO ADDITIONAL FINISH IS APPLIED TO THE ALREADY SUPER MATTE MATERIAL BY IRPINIA KITCHENS.

**POLYLUXE-BS:** THE **-BS** REFERS TO THE MANUFACTURERS OWN "BRUSHED STAINLESS" APPEARANCE AND THAT NO ADDITIONAL FINISH IS APPLIED TO THE ALREADY BRUSHED STAINLESS MATERIAL FINISH BY IRPINIA KITCHENS.

## **ENGINEERED VENEER w/ MATTE-LQ, ZEROSHEEN-LQ or GLOSS-G1**

SEE COLOUR SWATCHES ON PAGE C.07 FOR AVAILABLE GRAINS / COLOURS. ENGINEERED VENEER COMES CLEAR COATED WITH **MATTE-LQ**, **ZEROSHEEN-LQ** or **GLOSS-G1**. SEE INDIVIDUAL DOOR STYLE SHEETS FOR ANY FINISH RESTRICTIONS AND COLOUR AVAILABILITY.

**MATTE-LQ:** POST-CATALIZED CLEAR MATTE (w/ 20% SHEEN) LACQUER FINISH THAT IS SMOOTH, DURABLE AND LIGHT STABLE.

**ZEROSHEEN-LQ:** POST-CATALIZED CLEAR MATTE (w/ 0% SHEEN) LACQUER FINISH THAT IS SMOOTH, DURABLE AND LIGHT STABLE.

**GLOSS-G1:** MULTI-COAT CLEAR GLOSS URETHANE FINISH APPLIED OVER ENGINEERED VENEER. GLOSS URETHANE TOP COAT IS SMOOTH, HARDWEARING AND LIGHT STABLE. (BACK OF DOOR IS ALWAYS MATTE)

## **EMBOSSSED BONDED LEATHER in MATTE-NF**

SEE COLOUR SWATCHES ON PAGE C.08 FOR AVAILABLE COLOURS. EMBOSSSED BONDED LEATHER COMES WITH MATTE-NF FRONT AND MATCHING LPL BACK. SEE INDIVIDUAL DOOR STYLE SHEETS FOR ANY FINISH RESTRICTIONS.

**MATTE-NF:** MATTE REFERS TO THE BONDED LEATHER MANUFACTURERS MATTE FINISH, THE -NF MEANS NO ADDITIONAL FINISH IS APPLIED TO THE BONDED LEATHER BY IRPINIA KITCHENS.

## **EMBOSSSED TEXTURED WOOD VENEER in MATTE-LQ**

SEE COLOUR SWATCHES ON PAGE C.08 FOR AVAILABLE COLOURS. EMBOSSSED TEXTURED WOOD VENEER IS FINISHED WITH A MATTE-LQ FINISHED FRONT AND BACK.

**MATTE-LQ:** POST-CATALIZED CLEAR MATTE (20% SHEEN) LACQUER FINISH THAT IS SMOOTH, DURABLE AND LIGHT STABLE.

## **MAPLE, CHERRY, WHITE OAK, WALNUT and MAHOGANY w/ MATTE-LQ or GLOSS-G1**

SEE COLOUR SWATCHES ON PAGES C.09 TO C.15 FOR AVAILABLE COLOURS. **MATTE-LQ** or **GLOSS-G1** IS AVAILABLE IN FOUR STAIN GROUPS. SEE INDIVIDUAL DOOR STYLE SHEETS FOR ANY FINISH RESTRICTIONS AND SPECIES / COLOUR AVAILABILITY.

**MATTE-LQ:** POST-CATALIZED CLEAR MATTE LACQUER FINISH APPLIED OVER NATURAL WOOD OR COLOUR / STAIN BASE COAT. FINISH IS SMOOTH, DURABLE AND LIGHT STABLE.

**GLOSS-G1:** MULTI-COAT GLOSS URETHANE FINISH APPLIED OVER NATURAL WOOD OR COLOUR / STAIN BASE COAT. GLOSS URETHANE TOP COAT IS SMOOTH, HARDWEARING AND LIGHT STABLE.

## **RUSTICO - WIRE BRUSHING and ZEROSHEEN-LQ**

"RUSTICO" FINISH IS ONLY AVAILABLE ON FLAT CUT AND RIFT CUT WHITE OAK. RUSTICO FINISH IS ACHIEVED THROUGH THE USE OF WIRE BRUSHING AND ZEROSHEEN-LQ.

SEE COLOUR SWATCHES ON PAGE C.16 FOR AVAILABLE GRAINS / COLOURS. RUSTICO FINISH COMES COATED WITH ZEROSHEEN-LQ. SEE INDIVIDUAL DOOR STYLE SHEETS FOR ANY FINISH RESTRICTIONS AND COLOUR AVAILABILITY.

ZEROSHEEN-LQ: POST-CATALYZED CLEAR MATTE (w/ 0% SHEEN) LACQUER FINISH THAT IS SMOOTH, DURABLE AND LIGHT STABLE.

## **RUSTICO w/ CERUSE - WIRE BRUSHING, CERUSE and ZEROSHEEN-LQ**

"RUSTICO w/ CERUSE" FINISH IS ONLY AVAILABLE ON FLAT CUT AND RIFT CUT WHITE OAK. RUSTICO w/ CERUSE FINISH IS ACHIEVED THROUGH THE USE OF WIRE BRUSHING, CERUSING AND ZEROSHEEN-LQ.

SEE COLOUR SWATCHES ON PAGE C.17 FOR AVAILABLE GRAINS / COLOURS. RUSTICO w/ CERUSE FINISH COMES COATED WITH ZEROSHEEN-LQ. SEE INDIVIDUAL DOOR STYLE SHEETS FOR ANY FINISH RESTRICTIONS AND COLOUR AVAILABILITY.

ZEROSHEEN-LQ: POST-CATALYZED CLEAR MATTE (w/ 0% SHEEN) LACQUER FINISH THAT IS SMOOTH, DURABLE AND LIGHT STABLE.

## **MDF (MEDIUM DENSITY FIBERBOARD) PAINTED w/ MATTE-PC OR GLOSS-G1**

SEE COLOUR SWATCHES ON PAGES C.18, C.19, C.20, C.21 AND C.22 FOR AVAILABLE COLOURS. MDF PAINTED MATTE-PC OR GLOSS-G1 IS AVAILABLE IN 3 PRICING TIERS. SEE INDIVIDUAL DOOR STYLE SHEETS FOR ANY FINISH RESTRICTIONS AND COLOUR AVAILABILITY.

MATTE-PC: POST-CATALYZED COLOURED POLYPLASTIC MATTE FINISH THAT IS SMOOTH, HARDWEARING AND LIGHT STABLE.

GLOSS-G1: MULTI-COAT GLOSSY-PAINTED URETHANE FINISH APPLIED OVER COLOURED BASE COAT. GLOSSY-PAINTED URETHANE TOP COAT IS SMOOTH, HARDWEARING AND LIGHT STABLE. (BACK OF DOOR IS ALWAYS MATTE)

## **MDF (MEDIUM DENSITY FIBERBOARD) PAINTED w/ GLOSS-G2**

SEE COLOUR SWATCHES ON PAGE C.23 FOR AVAILABLE COLOURS. MDF PAINTED GLOSS-G2 IS AVAILABLE AS A SINGLE PRICING TIER. SEE INDIVIDUAL DOOR STYLE SHEETS FOR COLOUR AVAILABILITY.

GLOSS-G2: MULTI-LAYER GLOSSY-PAINTED POLYESTER FINISH APPLIED OVER COLOURED BASE COAT. THE GLOSSY-PAINTED POLYESTER TOP COATING HAS A RICH, SMOOTH "GLASS-LIKE APPEARANCE" FINISH WHICH IS HARDWEARING AND LIGHT STABLE. (BACK OF DOOR IS ALWAYS MATTE)





**DARK ANTIQUE APPLICATION**



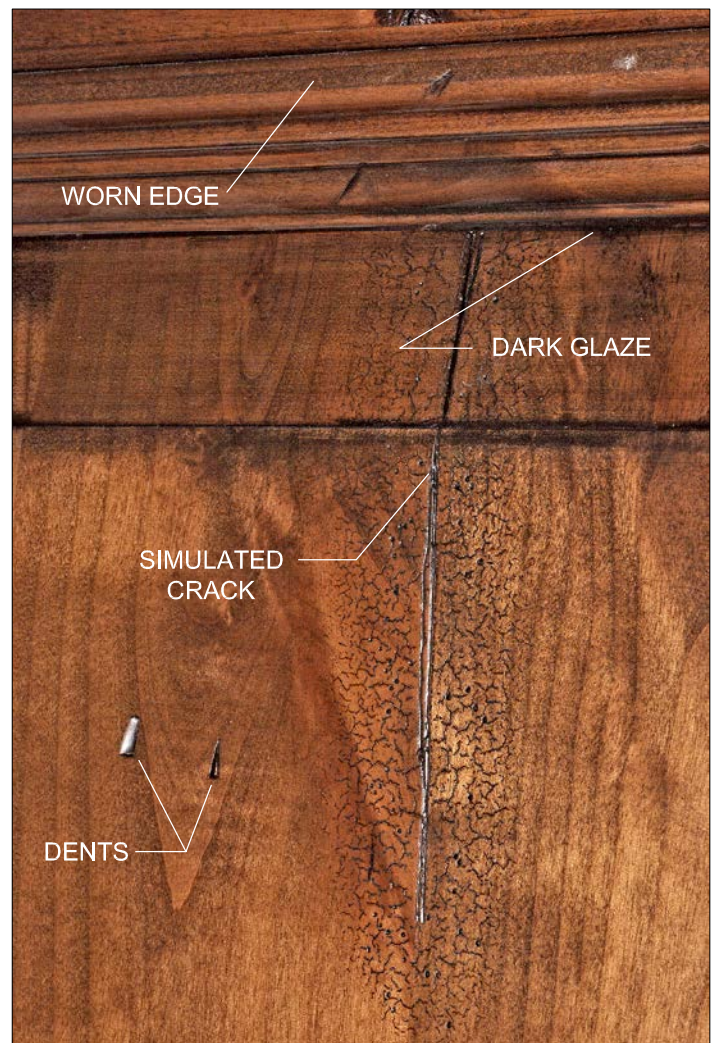
**LIGHT ANTIQUE APPLICATION**



**WORM HOLES APPLICATION**  
(INCLUDES WORN EDGES AND DARK GLAZE)



**CRACKLE APPLICATION**  
(INCLUDES WORN EDGES AND DARK GLAZE)



**DISTRESS APPLICATION**  
(INCLUDES DENTS, SIMULATED CRACKS, WORN EDGES AND DARK GLAZE)



## Irpinia Kitchens "Standard Finishing System"

Our specially formulated "Finishing System" is designed for maximum durability and utilizes the latest in European Technology available for Stains, Glazes, Sealers and Top Coats. While meeting the standards of North American legislation and performance our unique custom formulations provide Irpinia Kitchens the ability to separate itself from the competition by selecting the best attributes from many of the existing technologies and adapting them into our current "Finishing System".

Irpinia Kitchens finishes are a lasting testament to the overall quality you have come to expect from the Irpinia brand.

"A Great Finish is Only the Beginning". Other Advantages and Coating Characteristics are as follows:

### Advantages

- Passes KCMA (Kitchen Cabinet Manufacturers Association) testing
- Low Post Emissions of VOC (Volatile Organic Compounds)
- Passes all current coatings legislation

### Coating Characteristics

- Silky smooth look and feel
- Excellent clarity
- Excellent protection from UV
- Excellent hardness and mar resistance
- Good production dry times
- Excellent application for both manual and automated spray